

RIELLO

LINEA BRUCIATORI DI GAS - GAS BURNER LINE

Alta/Media Velocità Intensivi
Intensive High/Average Speed

POTENZIALITA'
OUTPUT
KW

CAMERA IN PIGIATA
CONCRETE CASTING CHAMBER

23

BP M 2 GV S/30



58

BP M 5 GV S/30



190

BP N 7 GV S/0



400

BP N 18 GV S/0



700

BP N 60 GV S/0



BP N 60 GV S/0 PC



1160

BP N 100 GV S/0



BP N 100 GV S/0 PC



1750

BP N 150 GV S/0



BP N 150 GV S/0 PC



2325

BP N 200 GV S/0



BP N 200 GV S/0 PC

3500

BP N 300 GV S/0

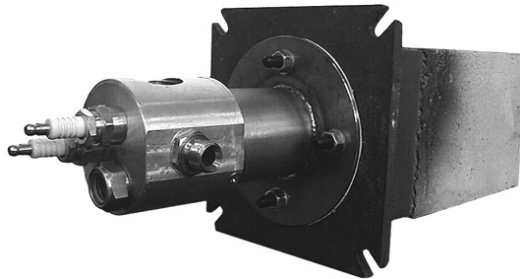


6000

BP N 600 GV S/0



BP M 2 GV S/30



Generalità

Il bruciatore di gas “BP M 2 GV S/30” è un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorifico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semi-automatico, ed è previsto di accensione e rilevazione tramite elettrodo.

È un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima è di 23 kW (20.000 kcal/h) mentre la potenzialità minima può arrivare fino a 2 kW (1.650 kcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 10:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 10:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP M 2 GV S/30” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 23 kW (20.000 kcal/h) and min. thermal power is 2 kW (1.650 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 10:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 10 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.

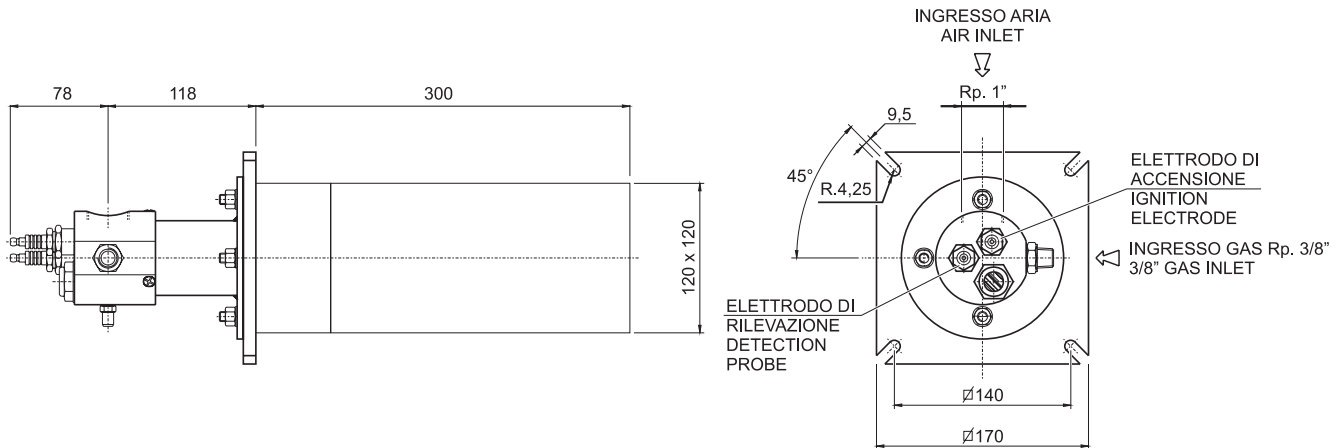
• *Food: Cereal Dryers, Roasters.*

• *Drying Tobacco etc.*

• *And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.*

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BPM 2 GV S/30.63	
Potenzialità Min. - Output Min.	2 kW (1.650 kcal/h)	
Potenzialità Max. - Output Max.	23 kW (20.000 kcal/h)	
Combustibile - Fuel	CH ₄ / G.P.L. - CH ₄ / LPG	
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting	
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø63 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 11,5 kW (10.000 kcal/h)	
Eccesso gas Max. - Max. excess of gas	35% a/at 23 kW (20.000 kcal/h)	
* Diametro fiamma - Flame diameter	60 mm	
* Lunghezza fiamma - Flame length	400 mm	
Pressione alim. gas - Gas supply pressure	30 mbar	
Pressione alim. aria - Air supply pressure	30 mbar	
Peso - Weight (Combustion Chamber Excluded)	2,5 kg	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

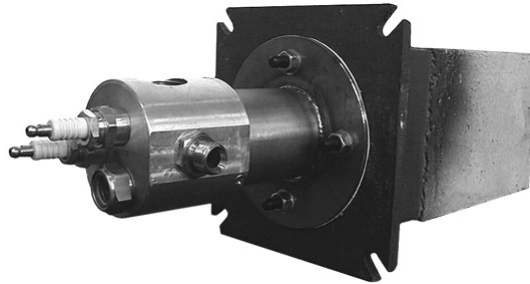
Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.

Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

RIELLO

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BURNER mod.: BP M 2 GV S/30**General Informations**

The “BP M 2 GV S/30” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “*high/average speed gas burner*”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 23 kW (20.000 kcal/h) and min. thermal power is 2 kW (1.650 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 10:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multi fuel combustion head for Natural gas and LPG.
- Turn down ratio 10 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Con riserva di modifiche - Subject to modifications

**BURNER mod.: BP M 2 GV S/30**

BURNER MOD.		<i>BP M 2 GV S/30.63</i>	
MAXIMUM POWER		23 kW (20.000 kcal/h)	
MINIMUM POWER (100% Excess of air)		2 kW (1.650 kcal/h)	
BURNER COMB. CHAMBER MATERIAL		Concrete Casting	
BURNER COMB. CHAMBER EXIT DIAM.		Ø63 mm	
MAXIMUM EXCESS OF AIR		100% at 11,5 kW (10.000 kcal/h)	
MAXIMUM EXCESS OF GAS		35% at 23 kW (20.000 kcal/h)	
STOICHIOMETRIC EXIT SPEED		25 m/s	
STOICHIOMETRIC FLAME DIAMETER		60 mm	
STOICHIOMETRIC FLAME LENGTH		400 mm	
GAS SUPPLY PRESSURE		30 mbar	
AIR SUPPLY PRESSURE		30 mbar	

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only.
Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	2,5 kg (Combustion Chamber Excluded)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Gas Adjusting Body.ALUMINIUM/BRASS Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

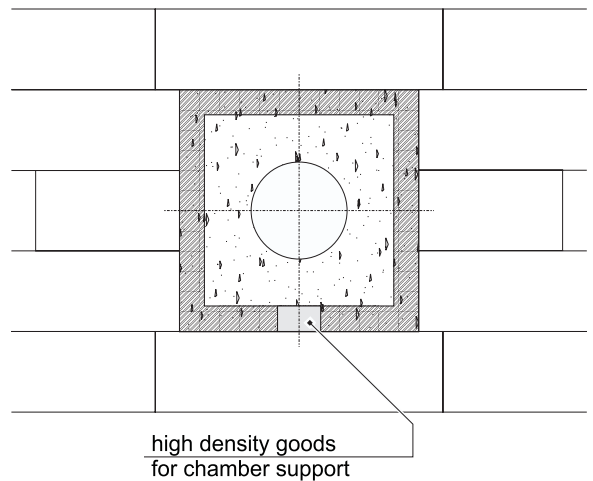
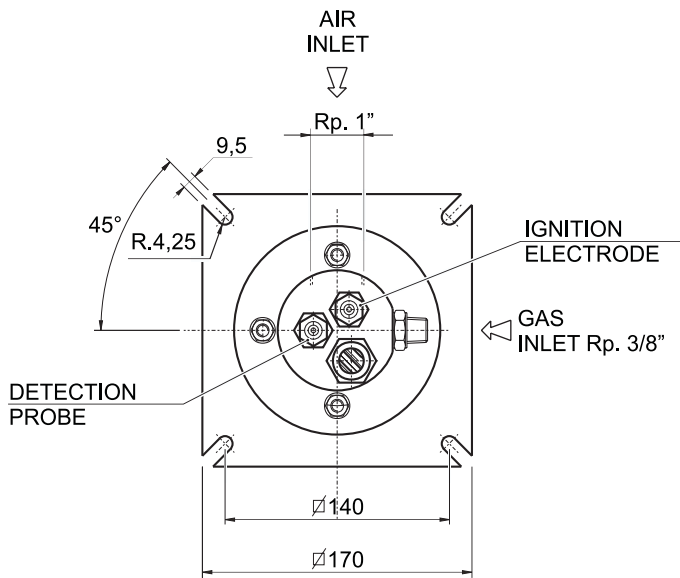
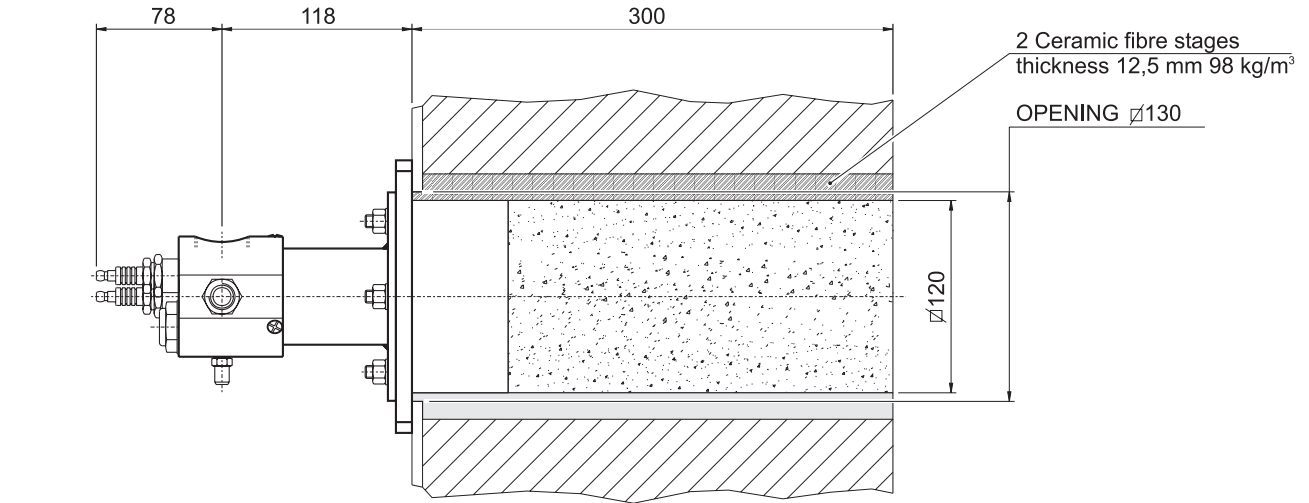
IMPORTANT:

The above mentioned characteristics are based on test we believe reliable. They are intended as a source of information but are no warranty.

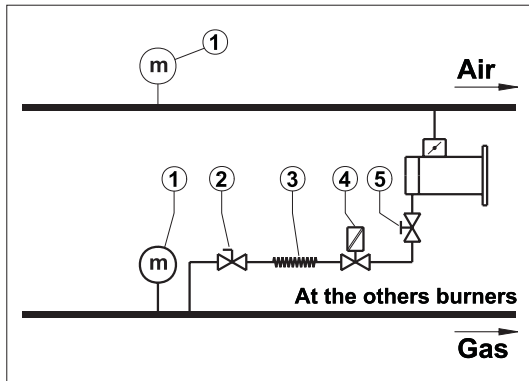
Con riserva di modifiche - Subject to modifications

BURNER mod.: BPM 2 GV S/30

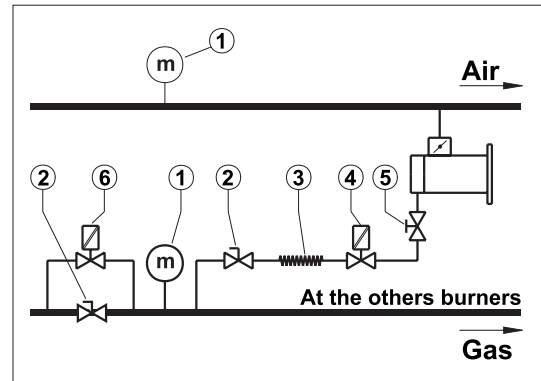
INSTALLATION EXAMPLE ON KILN



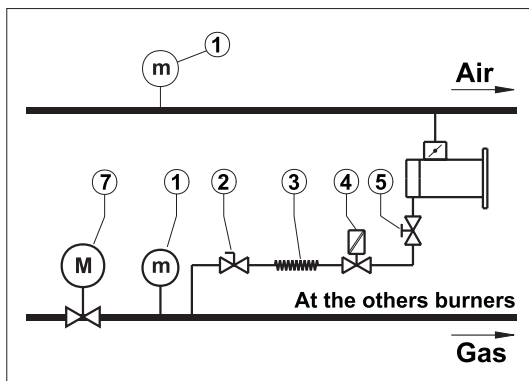
Con riserva di modifiche - Subject to modifications



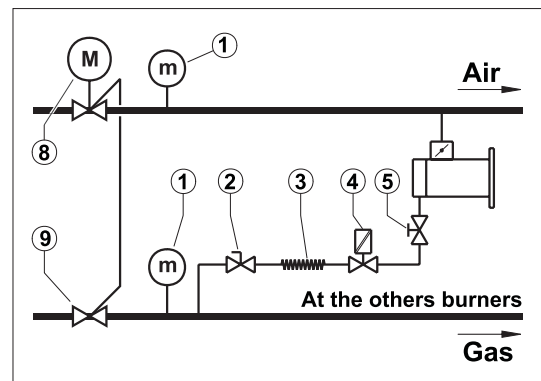
a) On/Off adjusting.



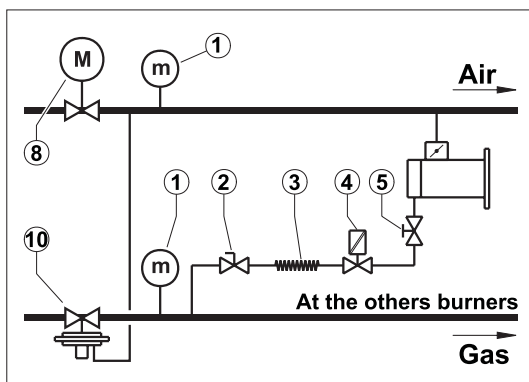
b) High/Low with fix air adjusting.



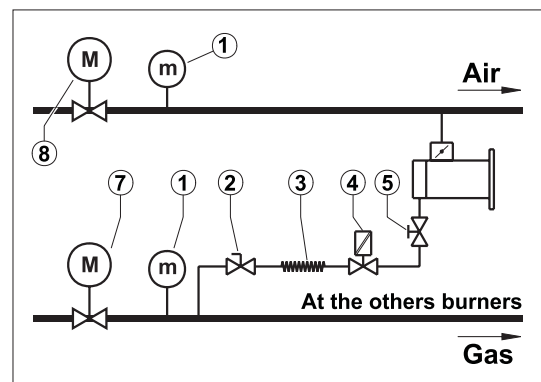
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP M 5 GV S/30



Generalità

Il bruciatore di gas “BP M 5 GV S/30” è un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorifico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semi-automatico, ed è previsto di accensione e rilevazione tramite elettrodo.

È un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima è di 58 kW (50.000 kcal/h) mentre la potenzialità minima può arrivare fino a 5 kW (8.250 kcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 10:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 10:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP M 5 GV S/30” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 58 kW (50.000 kcal/h) and min. thermal power is 5 kW (8.250 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 10:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 10 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

BURNER mod.: BP M 5 GV S/30**General Informations**

The “**BP M 5 GV S/30**” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “*high/average speed gas burner*”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 58 kW (50.000 kcal/h) and min. thermal power is 5 kW (4.125 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 10:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 10 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP M 5 GV S/30**

BURNER MOD.	<i>BP M 5 GV S/30.40</i>	<i>BP M 5 GV S/30.50</i>	<i>BP M 5 GV S/30.60</i>	<i>BP M 5 GV S/30.75</i>
MAXIMUM POWER	58 kW (50.000 kcal/h)	58 kW (50.000 kcal/h)	58 kW (50.000 kcal/h)	58 kW (50.000 kcal/h)
MINIMUM POWER (100% Excess of air)	5 kW (4.125 kcal/h)	5 kW (4.125 kcal/h)	5 kW (4.125 kcal/h)	5 kW (4.125 kcal/h)
BURNER COMB. CHAMBER MATERIAL	Concrete Casting	Concrete Casting	Concrete Casting	Concrete Casting
BURNER COMB. CHAMBER EXIT DIAM.	Ø40 mm	Ø50 mm	Ø60 mm	Ø75 mm
MAXIMUM EXCESS OF AIR	100% at 29 kW (25.000 kcal/h)	100% at 29 kW (25.000 kcal/h)	100% at 29 kW (25.000 kcal/h)	100% at 29 kW (25.000 kcal/h)
MAXIMUM EXCESS OF GAS	35% a 58 kW (50.000 kcal/h)	35% a 58 kW (50.000 kcal/h)	35% a 58 kW (50.000 kcal/h)	35% a 58 kW (50.000 kcal/h)
STOICHIOMETRIC EXIT SPEED	60 m/s	40 m/s	30 m/s	20 m/s
STOICHIOMETRIC FLAME DIAMETER	60 mm	70 mm	80 mm	90 mm
STOICHIOMETRIC FLAME LENGTH	500 mm	450 mm	400 mm	350 mm
GAS SUPPLY PRESSURE	50 mbar	40 mbar	35 mbar	30 mbar
AIR SUPPLY PRESSURE	40 mbar	35 mbar	30 mbar	30 mbar

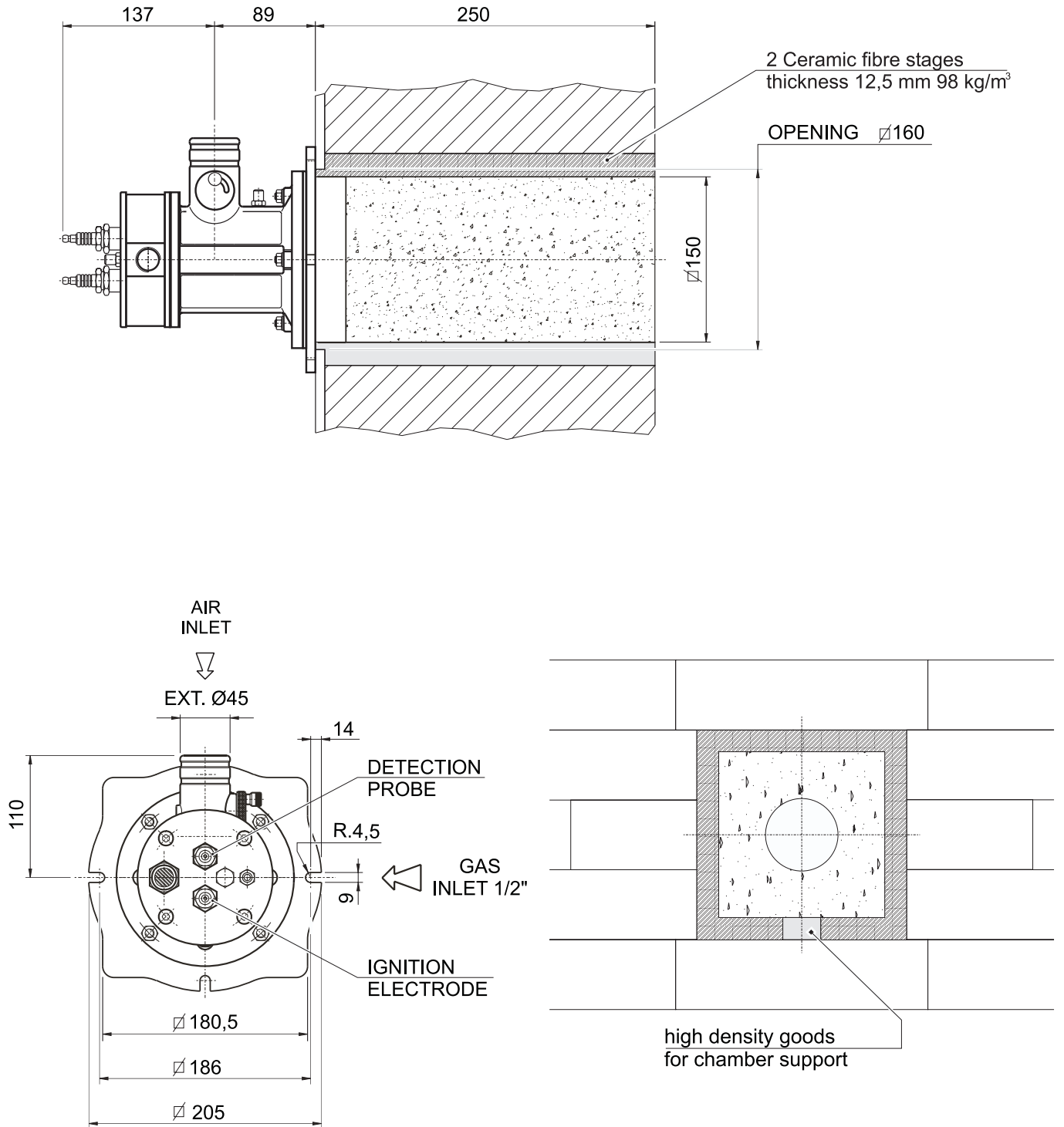
The above mentioned performance data are described at their maximum power. Pressure showed are guideline only.
Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	7,3 kg (Combustion Chamber Excluded)
CONSTRUCTION MATERIAL	Burner HousingCAST IRON Gas Adjusting Body.ALUMINIUM/BRASS Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

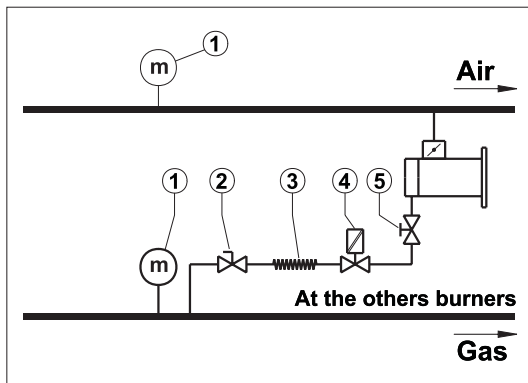
IMPORTANT:

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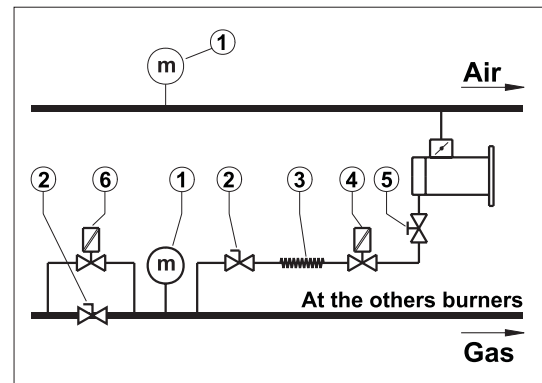
Con riserva di modifiche - Subject to modifications

BURNER mod.: BPM 5 GV S/30**INSTALLATION EXAMPLE ON KILN**

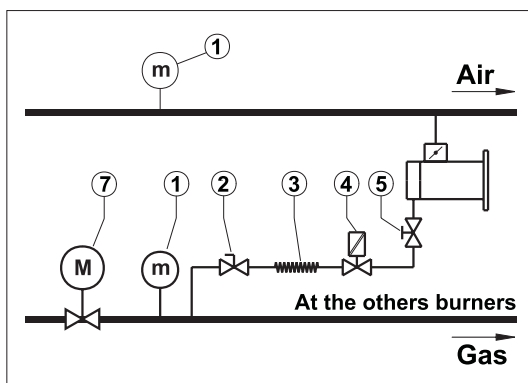
Con riserva di modifiche - Subject to modifications



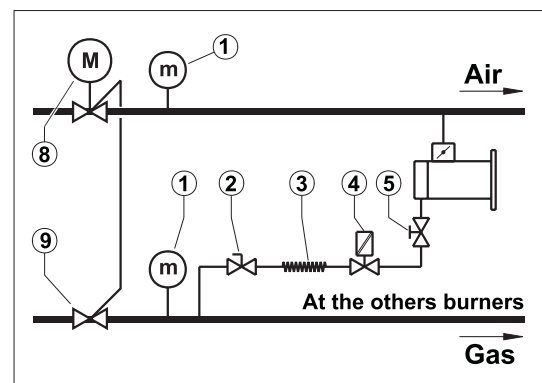
a) On/Off adjusting.



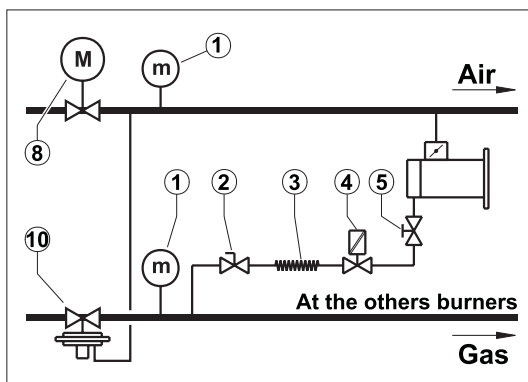
b) High/Low with fix air adjusting.



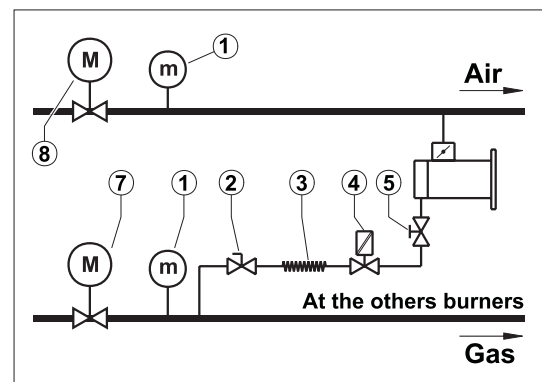
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.

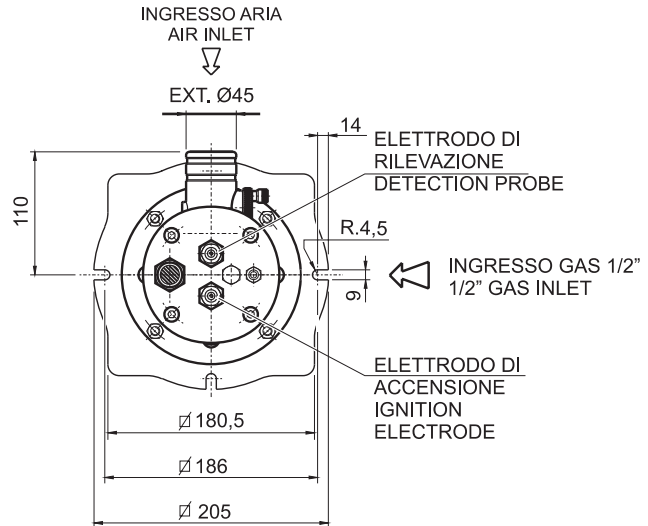
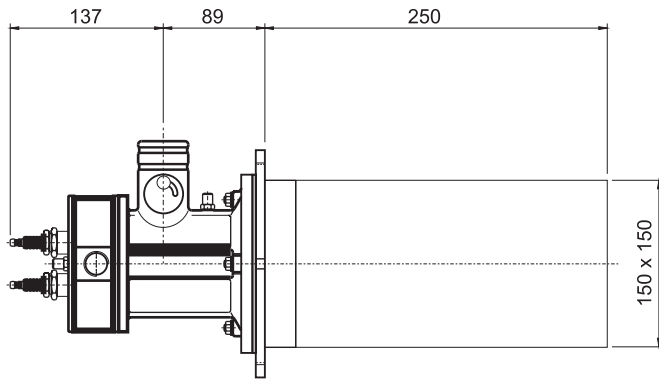
• *Food: Cereal Dryers, Roasters.*

• *Drying Tobacco etc.*

• *And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.*

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BPM 5 GV S/30.40	BPM 5 GV S/30.50	BPM 5 GV S/30.60	BPM 5 GV S/30.75
Potenzialità Min. - Output Min.	5 kW (4.125 kcal/h)			
Potenzialità Max. - Output Max.	58 kW (50.000 kcal/h)			
Combustibile - Fuel	CH4 / G.P.L. - CH4 / LPG			
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting			
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø40 mm	Ø50 mm	Ø60 mm	Ø75 mm
Eccesso aria Max. - Max. excess of air	100% a/at 29 kW (25.000 kcal/h)			
Eccesso gas Max. - Max. excess of gas	35% a/at 58 kW (50.000 kcal/h)			
* Diametro fiamma - Flame diameter	60 mm	70 mm	80 mm	90 mm
* Lunghezza fiamma - Flame length	500 mm	450 mm	400 mm	350 mm
Pressione alim. gas - Gas supply pressure	50 mbar	40 mbar	35 mbar	30 mbar
Pressione alim. aria - Air supply pressure	40 mbar	35 mbar	30 mbar	30 mbar
Peso - Weight (Combustion Chamber Excluded)	7,3 kg	7,3 kg	7,3 kg	7,3 kg

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
 The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
 Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications



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BP N 7 GV



Generalità

Il bruciatore di gas “BP N 7 GV” é un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semi-automatico, ed é previsto di accensione e rilevazione tramite elettrodo.

E' un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima é di 190 kW (165.000 kcal/h) mentre la potenzialità minima può arrivare fino a 10 kW (8.250 kcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 20:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 20:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 7 GV” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 190 kW (165.000 kcal/h) and min. thermal power is 10 kW (8.250 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.

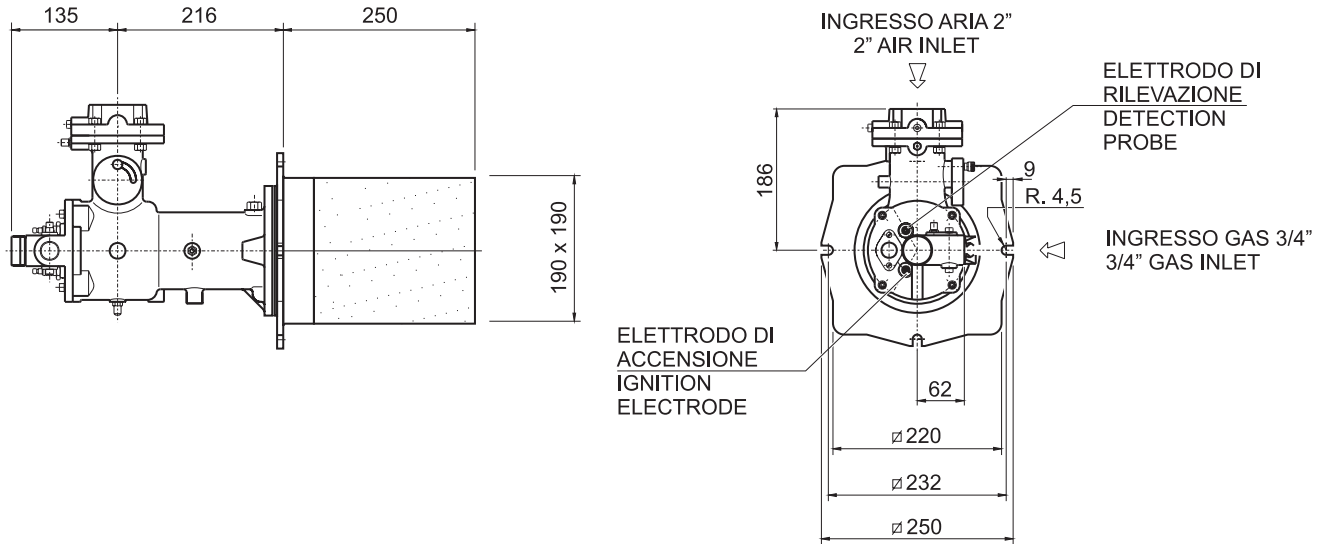
• Food: Cereal Dryers, Roasters.

• Drying Tobacco etc.

• And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 7 GV S/0.90	BP N 7 GV S/0.140	BP N 7 GV S/0.190
Potenzialità Min. - Output Min.	10 kW (8.250 kcal/h)		
Potenzialità Max. - Output Max.	190 kW (165.000 kcal/h)		
Combustibile - Fuel	CH4 / G.P.L. - CH4 / LPG		
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting		
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø90 mm	Ø140 mm	Ø190 mm
Eccesso aria Max. - Max. excess of air	100% a/at 95 kW (82.000 kcal/h)		
Eccesso gas Max. - Max. excess of gas	35% a/at 190 kW (164.000 kcal/h)		
* Diametro fiamma - Flame diameter	110 mm	160 mm	210 mm
* Lunghezza fiamma - Flame length	600 mm	500 mm	400 mm
Pressione alim. gas - Gas supply pressure	35 mbar	35 mbar	30 mbar
Pressione alim. aria - Air supply pressure	30 mbar	30 mbar	30 mbar
Peso - Weight (Combustion Chamber Excluded)	13 kg	13 kg	13 kg

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
 The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
 Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications



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BURNER mod.: BPN 7 GV S/0**General Informations**

The “BPN 7 GV S/0” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 190 kW (165.000 kcal/h) and min. thermal power is 10 kW (8.250 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Combustion head for Natural gas or LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train valves according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BPN 7 GV S/0**

BURNER MOD.	BP N 7 GV S/0.90	BP N 7 GV S/0.140	BP N 7 GV S/0.190
MAXIMUM POWER	190 kW (165.000 kcal/h)	190 kW (165.000 kcal/h)	190 kW (165.000 kcal/h)
MINIMUM POWER (100% Excess of air)	10 kW (8.250 kcal/h)	10 kW (8.250 kcal/h)	10 kW (8.250 kcal/h)
BURNER COMB. CHAMBER MATERIAL	Concrete Casting	Concrete Casting	Concrete Casting
BURNER COMB. CHAMBER EXIT DIAM.	Ø90 mm	Ø140 mm	Ø190 mm
MAXIMUM EXCESS OF AIR	100% a 95 kW (82.000 kcal/h)	100% a 95 kW (82.000 kcal/h)	100% a 95 kW (82.000 kcal/h)
MAXIMUM EXCESS OF GAS	30% a 190 kW (164.000 kcal/h)	30% a 190 kW (164.000 kcal/h)	30% a 190 kW (164.000 kcal/h)
STOICHIOMETRIC EXIT SPEED	45 m/s	20 m/s	10 m/s
STOICHIOMETRIC FLAME DIAMETER	110 mm	160 mm	210 mm
STOICHIOMETRIC FLAME LENGTH	600 mm	500 mm	400 mm
GAS SUPPLY PRESSURE	35 mbar	35 mbar	30 mbar
AIR SUPPLY PRESSURE	30 mbar	30 mbar	30 mbar

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	13 kg (Combustion Chamber Excluded)
CONSTRUCTION MATERIAL	Burner HousingCAST IRON Gas Adjusting Body.CAST IRON Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

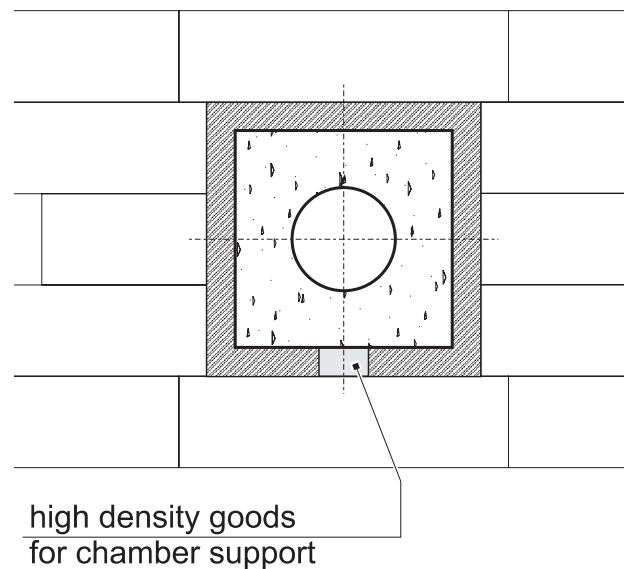
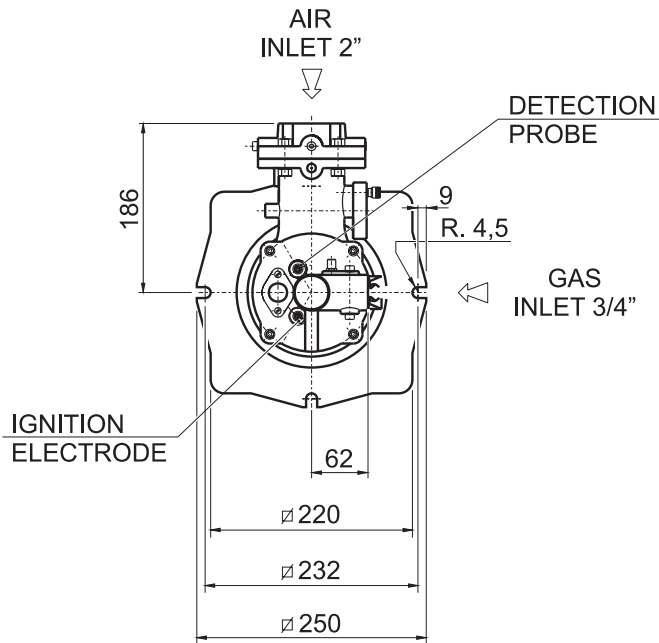
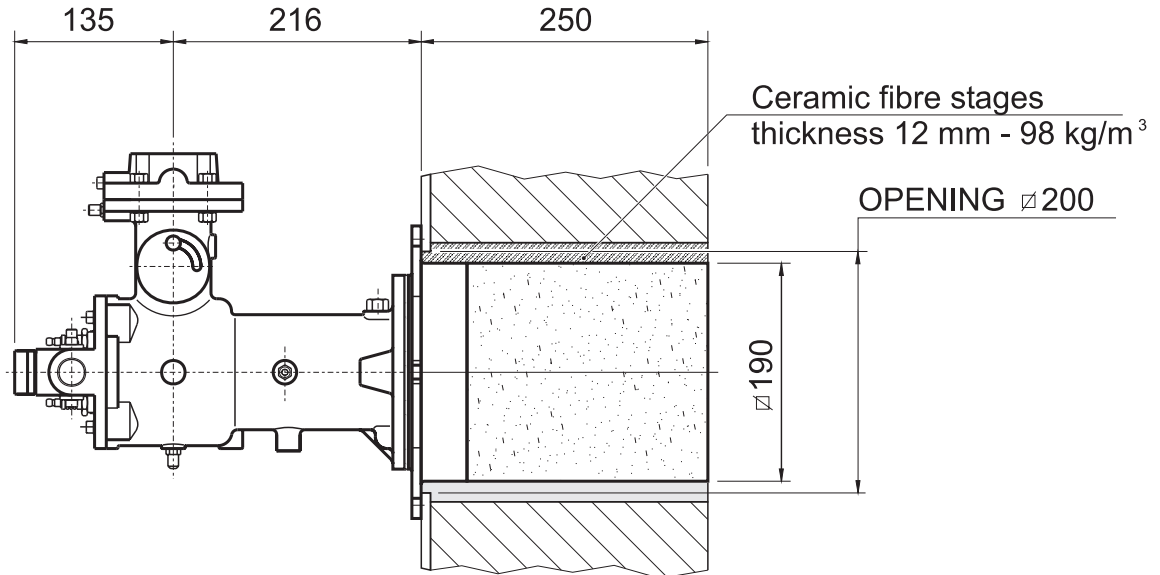
IMPORTANT:

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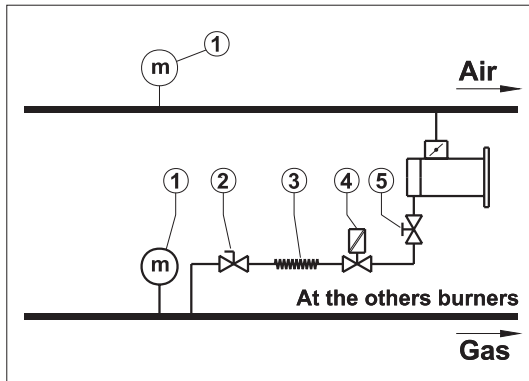
Con riserva di modifiche - Subject to modifications

BURNER mod.: BPN 7 GV S/0

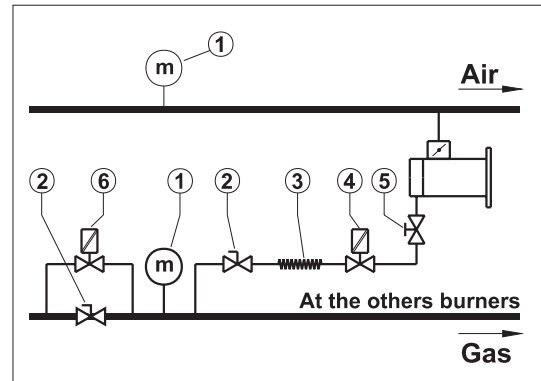
INSTALLATION EXAMPLE ON KILN



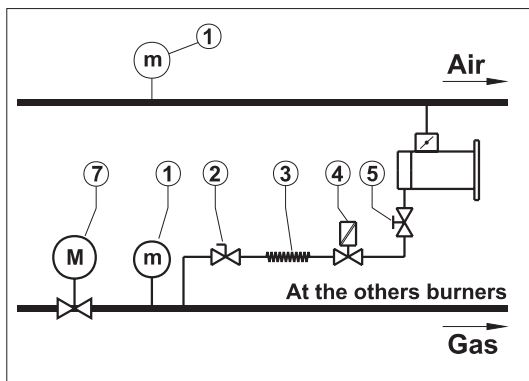
Con riserva di modifiche - Subject to modifications



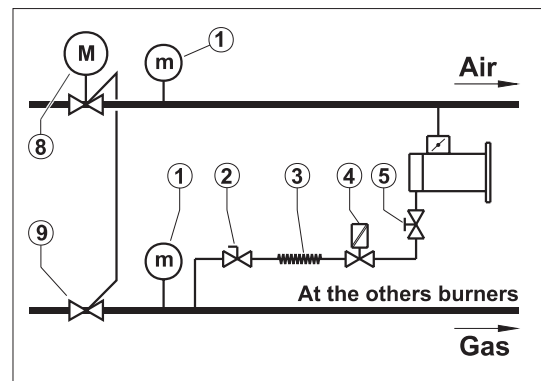
a) *On/Off adjusting.*



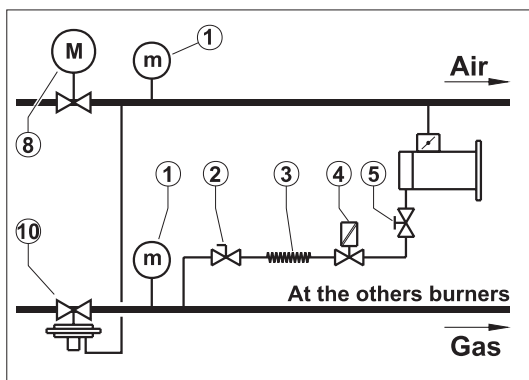
b) *High/Low with fix air adjusting.*



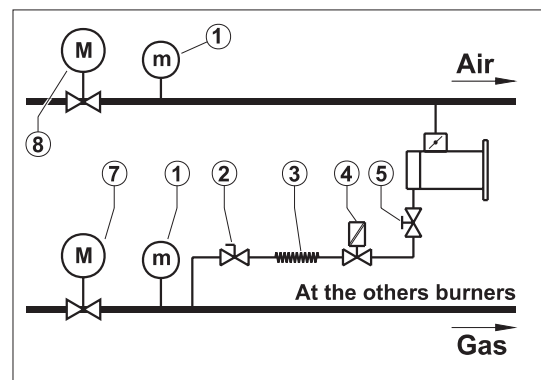
c) *Modulant with fix air adjusting.*



d) *Modulant adjusting by combined air/gas valves.*



e) *Modulant adjusting by motorized gas ratio adjusting valve.*



f) *Ratio adjusting controlled by motorized valve on air and gas.*

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 18 GV



Generalità

Il bruciatore di gas “BP N 18 GV” è un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorifico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semi-automatico, ed è previsto di accensione e rilevazione tramite elettrodo.

È un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell’aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima è di 400 kW (350.000 kcal/h) mentre la potenzialità minima può arrivare fino a 48 kW (41.000 kcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 8:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 8:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d’aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 18 GV” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 400 kW (350.000 kcal/h) and min. thermal power is 48 kW (41.000 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 8:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 8 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.

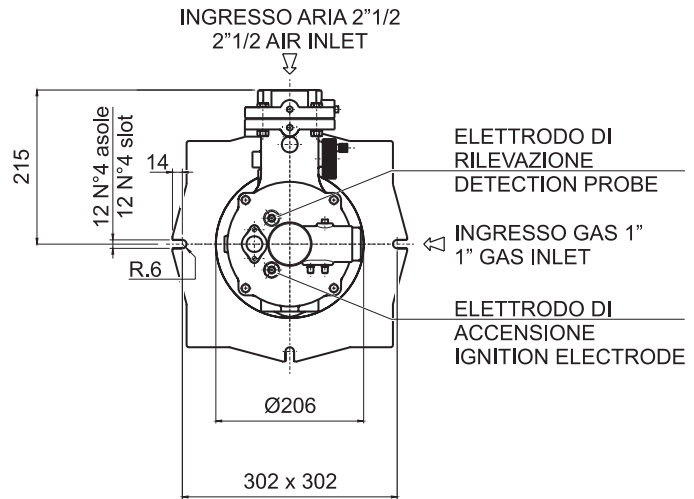
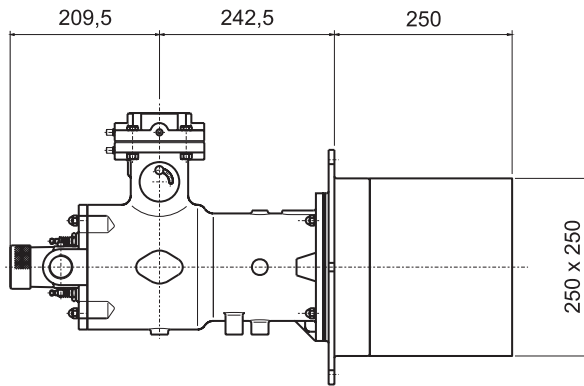
• *Food: Cereal Dryers, Roasters.*

• *Drying Tobacco etc.*

• *And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.*

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 18 GV S/0.110	BP N 18 GV S/0.170	
Potenzialità Min. - Output Min.	48 kW (41.000 kcal/h)		
Potenzialità Max. - Output Max.	400 kW (350.000 kcal/h)		
Combustibile - Fuel	CH4 / G.P.L. - CH4 / LPG		
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting		
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø110 mm	Ø170 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 200 kW (175.000 kcal/h)		
Eccesso gas Max. - Max. excess of gas	35% a/at 400 kW (350.000 kcal/h)		
* Diametro fiamma - Flame diameter	130 mm	190 mm	
* Lunghezza fiamma - Flame length	700 mm	500 mm	
Pressione alim. gas - Gas supply pressure	35 mbar	35 mbar	
Pressione alim. aria - Air supply pressure	30 mbar	30 mbar	
Peso - Weight (Combustion Chamber Excluded)	20 kg	20 kg	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to Methane and LPG.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications



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BURNER mod.: BP N 18 GV S/0**General Informations**

The “BP N 18 GV S/0” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “high/average speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 400 kW (350.000 kcal/h) and min. thermal power is 48 kW (41.000 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 8:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 8 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 18 GV S/0**

BURNER MOD.	BP N 18 GV S/0.110	BP N 18 GV S/0.170
MAXIMUM POWER	400 kW (350.000 kcal/h)	400 kW (350.000 kcal/h)
MINIMUM POWER (100% Excess of air)	48 kW (41.000 kcal/h)	48 kW (41.000 kcal/h)
BURNER COMB. CHAMBER MATERIAL	Concrete casting	Concrete casting
BURNER COMB. CHAMBER EXIT DIAM.	Ø110 mm	Ø170 mm
MAXIMUM EXCESS OF AIR	100% a 200 kW (175.000 kcal/h)	100% a 200 kW (175.000 kcal/h)
MAXIMUM EXCESS OF GAS	30% a 400 kW (350.000 kcal/h)	30% a 400 kW (350.000 kcal/h)
STOICHIOMETRIC EXIT SPEED	70 m/s	30 m/s
STOICHIOMETRIC FLAME DIAMETER	130 mm	190 mm
STOICHIOMETRIC FLAME LENGTH	700 mm	500 mm
GAS SUPPLY PRESSURE	35 mbar	35 mbar
AIR SUPPLY PRESSURE	30 mbar	30 mbar

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	20 kg (Combustion Chamber Excluded)
CONSTRUCTION MATERIAL	Burner HousingCAST IRON Gas Adjusting Body.CAST IRON Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

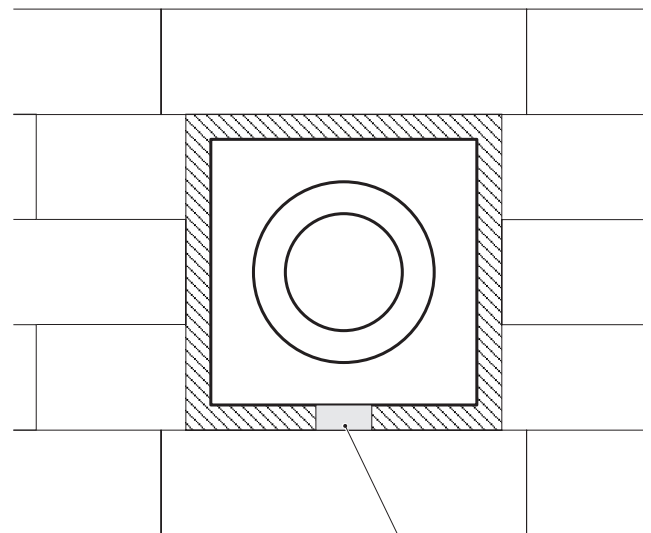
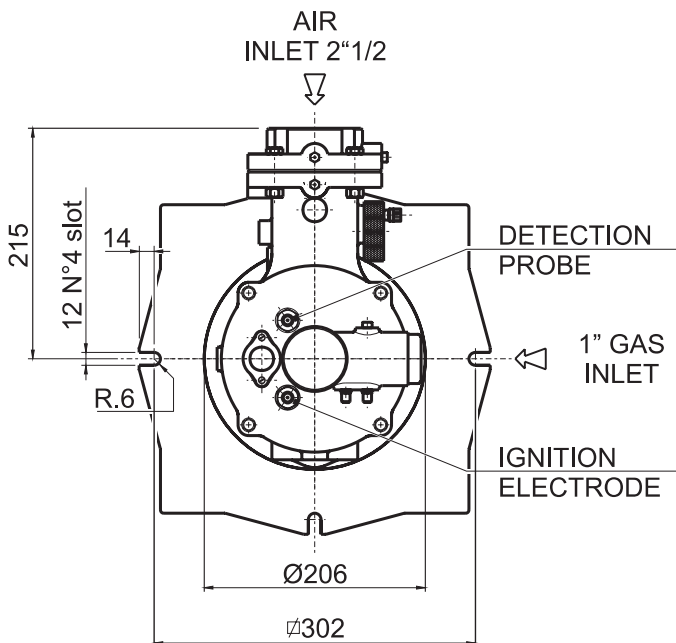
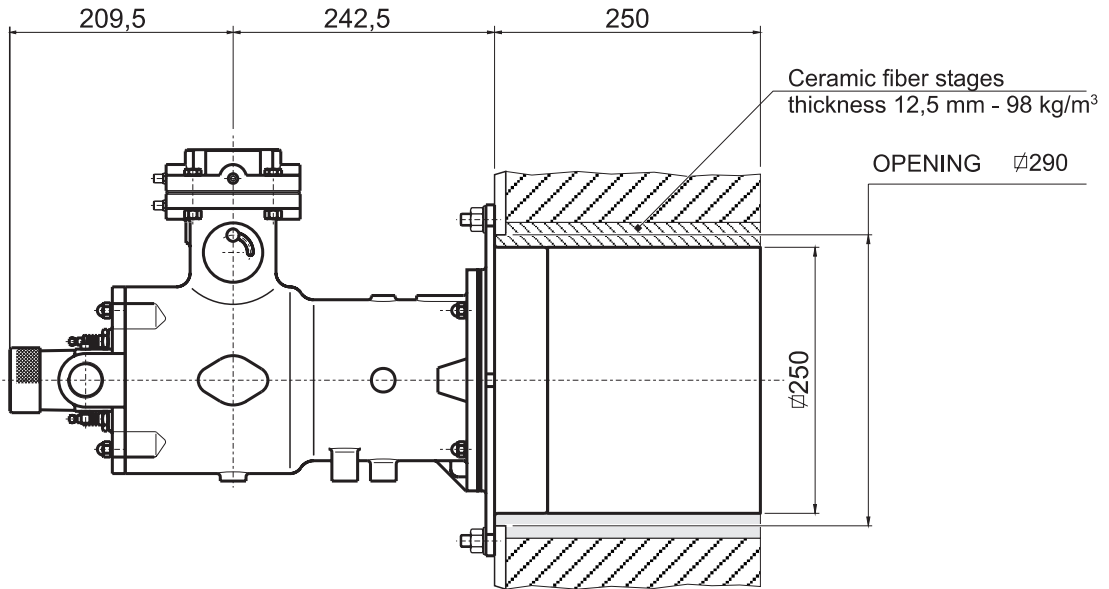
IMPORTANT:

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Con riserva di modifiche - Subject to modifications

BURNER mod.: BPN 18 GV S/0

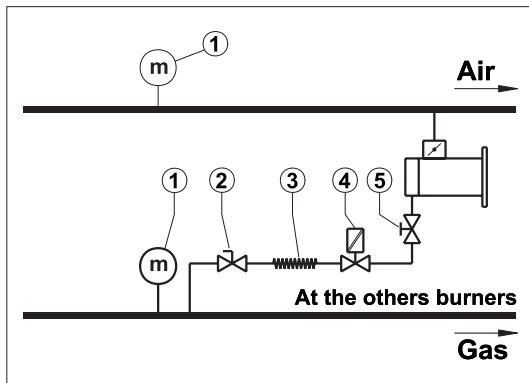
INSTALLATION EXAMPLE ON KILN



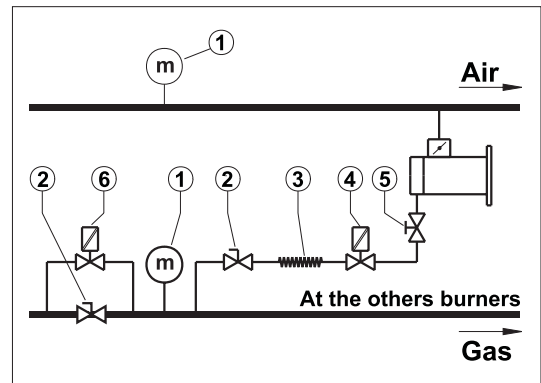
High density goods
for chamber support

Con riserva di modifiche - Subject to modifications

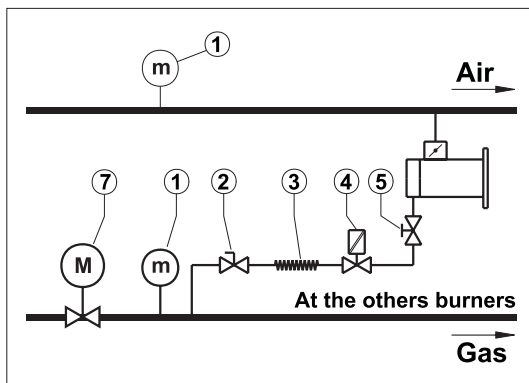
BURNER mod.: BPN 18 GV S/O



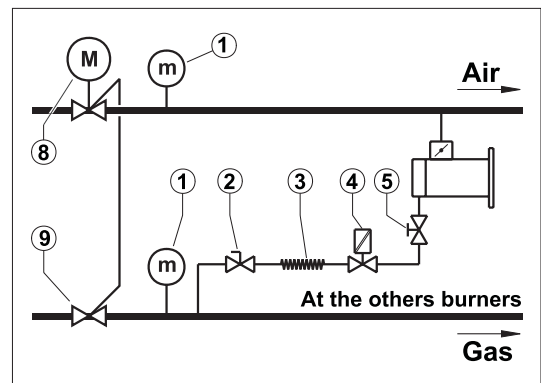
a) On/Off adjusting.



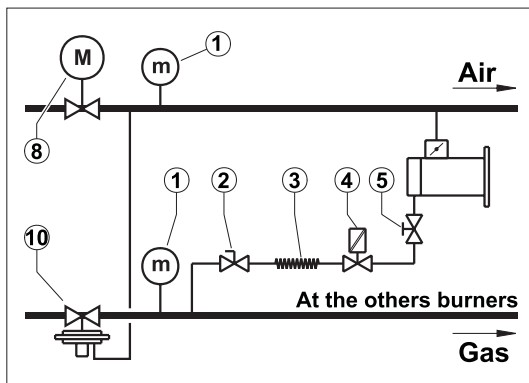
b) High/Low with fix air adjusting.



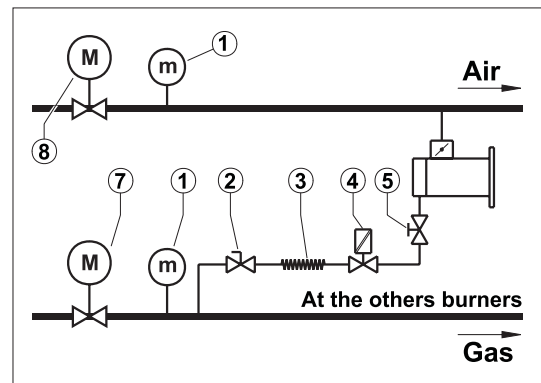
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 60 GV S/...



Generalità

Il bruciatore di gas “BP N 60 GV S/...” è un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorifico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semiautomatico, ed è previsto di accensione e rilevazione tramite elettrodo.

È un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima è di 700 kW (600 Mcal/h) mentre la potenzialità minima può arrivare fino a 20 kW (16,5 Mcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 35:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 35:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 60 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 700 kW (600 Mcal/h) and min. thermal power is 20 kW (16,5 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 35:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 35 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

• Alimentare: Essiccatoi per Cereali, Tostatrici.

• Essiccazione Tabacco

• Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contropressione.

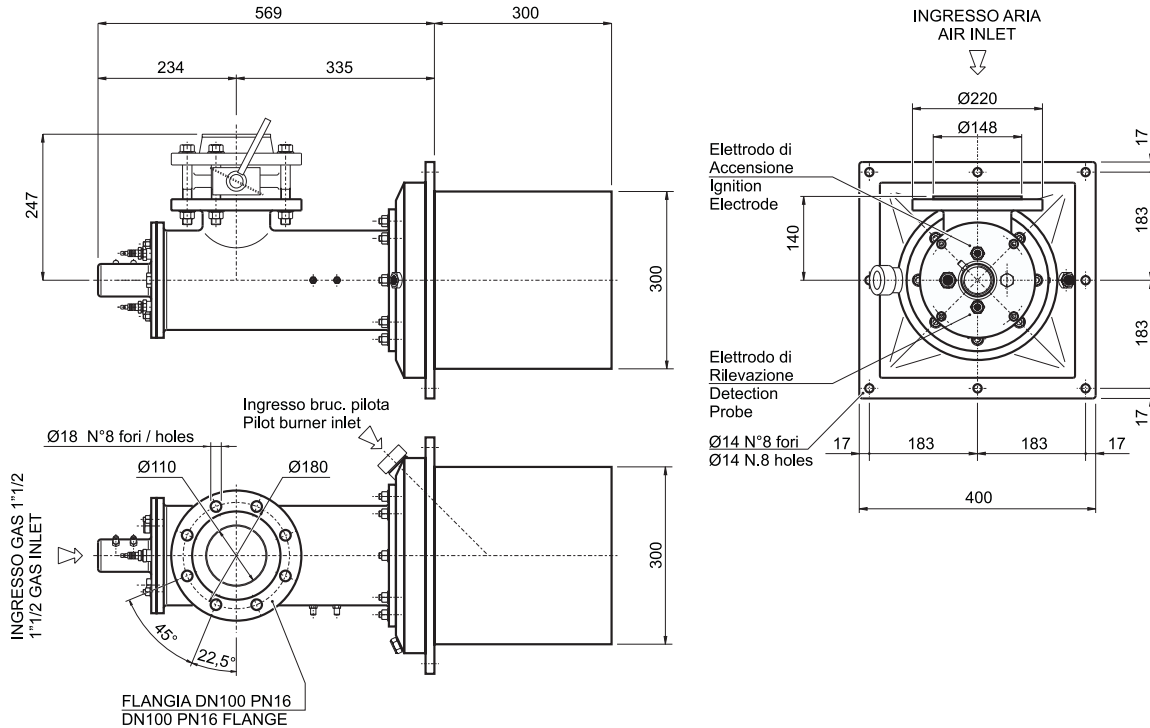
• Food: Cereal Dryers, Roasters.

• Drying Tobacco etc.

• And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	□ BP N 60 GV S/0.95 □ BP N 60 GV S/60.95	□ BP N 60 GV S/0.115 □ BP N 60 GV S/60.115	BP N 60 GV S/0.180 BP N 60 GV S/60.180
Potenzialità Min. - Output Min.	20 kW (16.500 kcal/h)		
Potenzialità Max. - Output Max.	700 kW (600.000 kcal/h)		
Combustibile - Fuel	CH4 / G.P.L. - CH4 / LPG		
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting		
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø95 mm	Ø115 mm	Ø180 mm
Eccesso aria Max. - Max. excess of air	100% a/at 350 kW (300.000 kcal/h)		
Eccesso gas Max. - Max. excess of gas	35% a/at 700 kW (600.000 kcal/h)		
* Diametro fiamma - Flame diameter	100 mm	120 mm	130 mm
* Lunghezza fiamma - Flame length	1200 mm	900 mm	700 mm
Pressione alim. gas - Gas supply pressure	70 mbar	60 mbar	40 mbar
Pressione alim. aria - Air supply pressure	70 mbar	60 mbar	40 mbar
Peso - Weight (Combustion Chamber Excluded)	70 kg	68 kg	66 kg

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

□ Solo su richiesta - Only on request

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.

Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

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BURNER mod.: BP N 60 GV S/0**General Informations**

The “BP N 60 GV S/0” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 700 kW (600.000 kcal/h) and min. thermal power is 20 kW (16.500 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 35:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 35 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 60 GV S/0**

BURNER MOD.	□ BP N 60 GV S/0.95	□ BP N 60 GV S/0.115	BP N 60 GV S/0.180
MAXIMUM POWER	700 kW (600.000 kcal/h)	700 kW (600.000 kcal/h)	700 kW (600.000 kcal/h)
MINIMUM POWER (100% Excess of air)	17,5 kW (15.000 kcal/h)	20 kW (16.500 kcal/h)	20 kW (16.500 kcal/h)
BURNER CONE MATERIAL	Concrete casting	Concrete casting	Concrete casting
BURNER CONE EXIT DIAMETER	Ø95 mm	Ø115 mm	Ø180 mm
MAXIMUM EXCESS OF AIR	100% at 350 kW (300.000 kcal/h)	100% at 350 kW (300.000 kcal/h)	100% at 350 kW (300.000 kcal/h)
MAXIMUM EXCESS OF GAS	30% at 700 kW (600.000 kcal/h)	30% at 700 kW (600.000 kcal/h)	30% at 700 kW (600.000 kcal/h)
STOICHIOMETRIC EXIT SPEED	130 m/s	90 m/s	35 m/s
STOICHIOMETRIC FLAME DIAMETER	100 mm	120 mm	130 mm
STOICHIOMETRIC FLAME LENGTH	1200 mm	900 mm	700 mm
GAS SUPPLY PRESSURE	70 mbar	60 mbar	40 mbar
AIR SUPPLY PRESSURE	70 mbar	60 mbar	40 mbar

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**. □ Only on request.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	30 kg (Combustion Chamber Excluded)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Back BodySTEEL Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

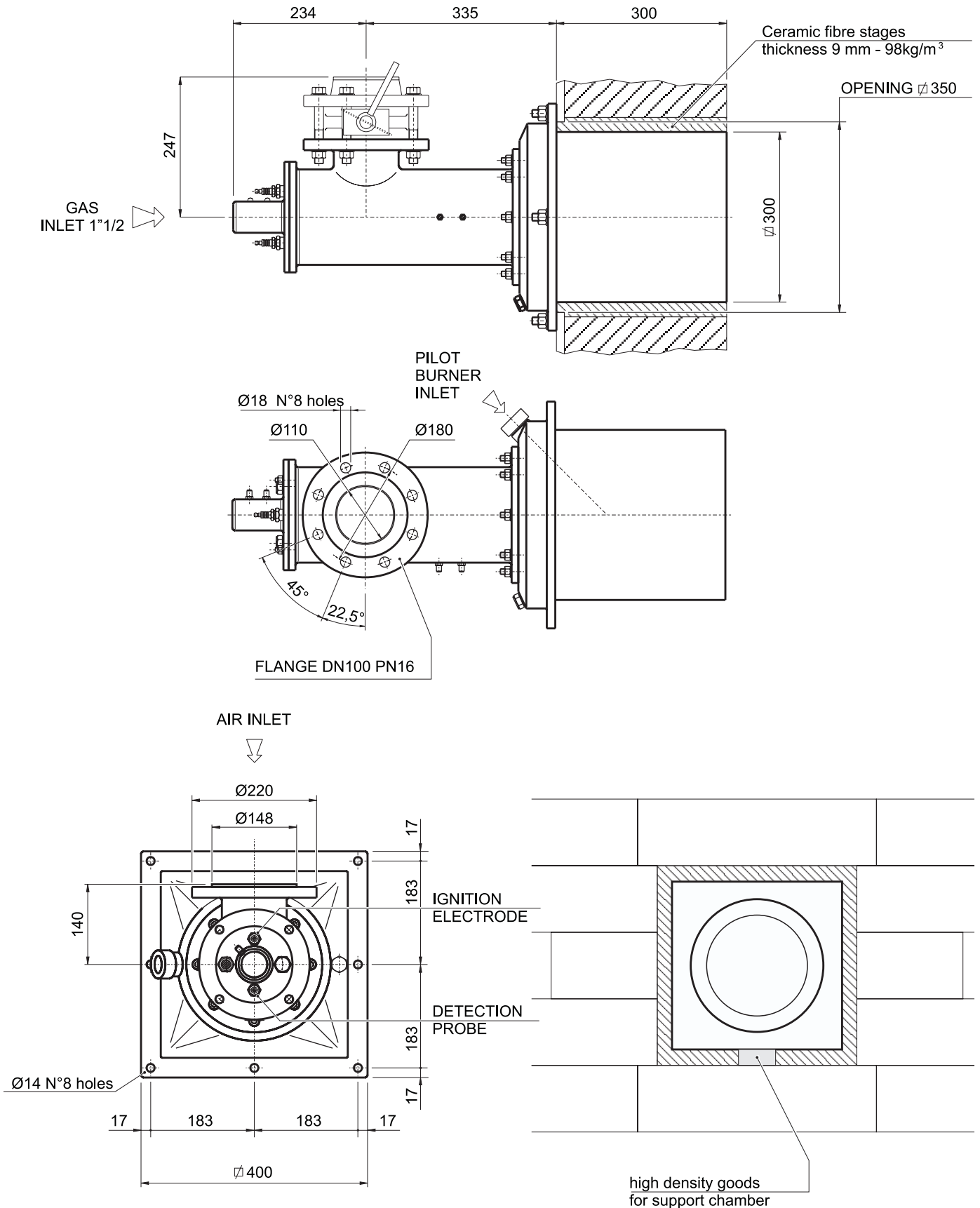
IMPORTANT:

The above mentioned characteristics are based on test we believe reliable. They are intended as a source of information but are no warranty.

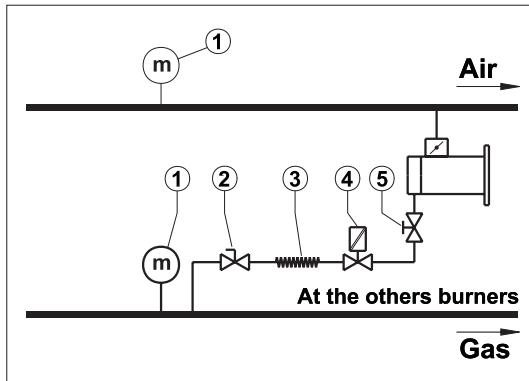
Con riserva di modifiche - Subject to modifications

BURNER mod.: BPN 60 GV S/O

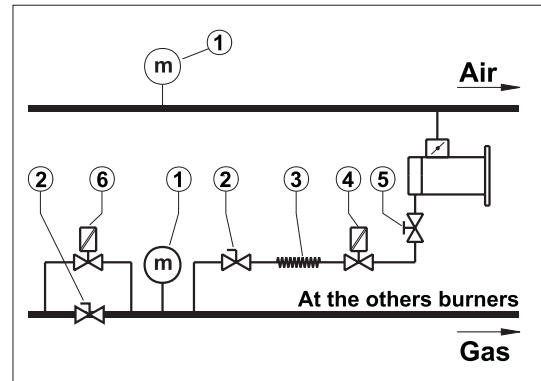
INSTALLATION EXAMPLE ON KILN



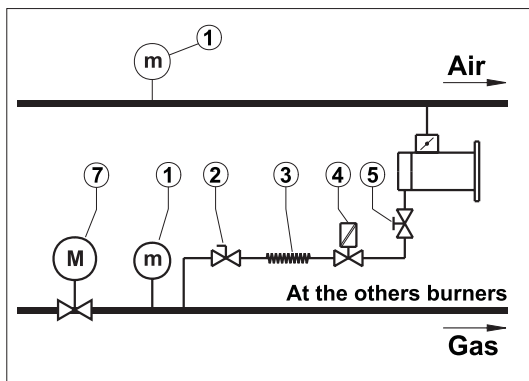
Con riserva di modifiche - Subject to modifications



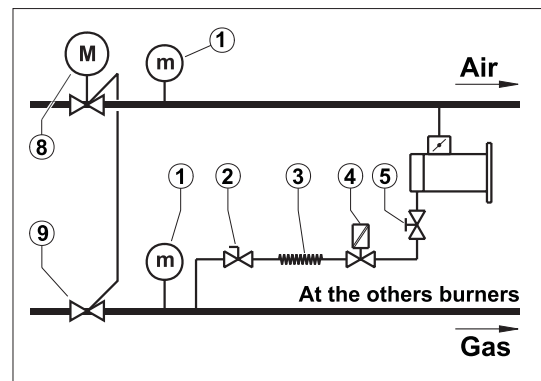
a) On/Off adjusting.



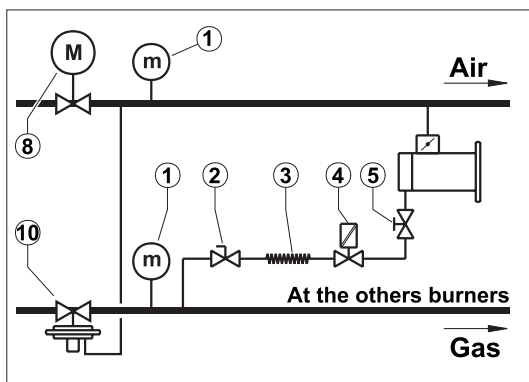
b) High/Low with fix air adjusting.



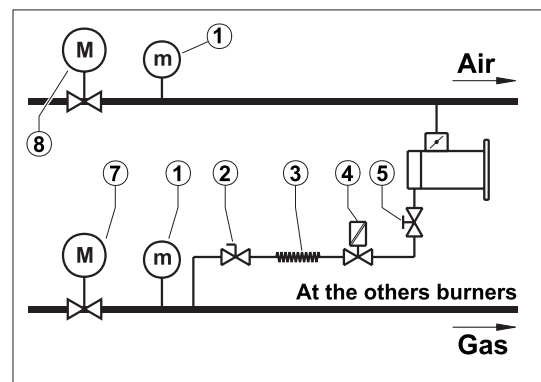
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 100 GV S/...



Generalità

Il bruciatore di gas “BP N 100 GV S/...” é un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semiautomatico, ed é previsto di accensione e rilevazione tramite elettrodo.

E' un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima é di 1.160 kW (1.000 Mcal/h) mentre la potenzialità minima può arrivare fino a 58 kW (50 Mcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 20:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 20:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 100 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 1.160 kW (1.000 Mcal/h) and min. thermal power is 58 kW (50 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contropressione.

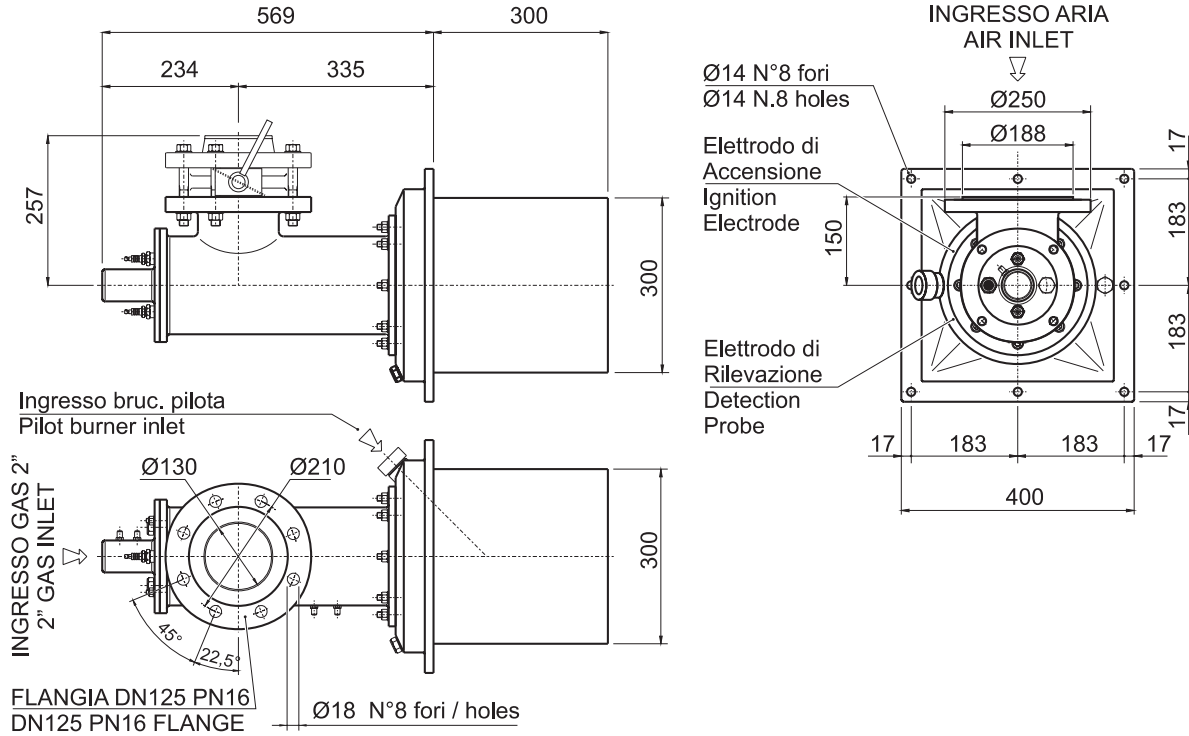
• *Food: Cereal Dryers, Roasters.*

• *Drying Tobacco etc.*

• *And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.*

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 100 GV S/0 BP N 100 GV S/60	
Potenzialità Min. - Output Min.	58 kW (50 Mcal/h)	
Potenzialità Max. - Output Max.	1.160 kW (1.000 Mcal/h)	
Combustibile - Fuel	CH ₄ / G.P.L. - CH ₄ / LPG	
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting	
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø200 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 580 kW (500 Mcal/h)	
Eccesso gas Max. - Max. excess of gas	35% a/at 1.160 kW (1.000 Mcal/h)	
* Diametro fiamma - Flame diameter	300 mm	
* Lunghezza fiamma - Flame length	1200 mm	
Pressione alim. gas - Gas supply pressure	45 mbar	
Pressione alim. aria - Air supply pressure	45 mbar	
Peso - Weight	130 kg (Combustion Chamber Included)	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

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BURNER mod.: BP N 100 GV S/...**General Informations**

The “BP N 100 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 1.160 kW (1.000.000 kcal/h) and min. thermal power is 58 kW (50.000 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 100 GV S/...**

BURNER MOD.	BP N 100 GV S/0.200 BP N 100 GV S/60.200	
MAXIMUM POWER	1.160 kW (1.000 Mcal/h)	
MINIMUM POWER (100% Excess of air)	58 kW (50 Mcal/h)	
BURNER COMB. CHAMBER MATERIAL	Concrete casting	
BURNER COMB. CHAMBER EXIT DIAM.	Ø200 mm	
MAXIMUM EXCESS OF AIR	100% a 580 kW (500 Mcal/h)	
MAXIMUM EXCESS OF GAS	35% a 1.160 kW (1.000 Mcal/h)	
STOICHIOMETRIC EXIT SPEED	50 m/s	
STOICHIOMETRIC FLAME DIAMETER	300 mm	
STOICHIOMETRIC FLAME LENGTH	1.200 mm	
GAS SUPPLY PRESSURE	45 mbar	
AIR SUPPLY PRESSURE	45 mbar	

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	130 kg (Combustion Chamber Included)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Back BodySTEEL Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

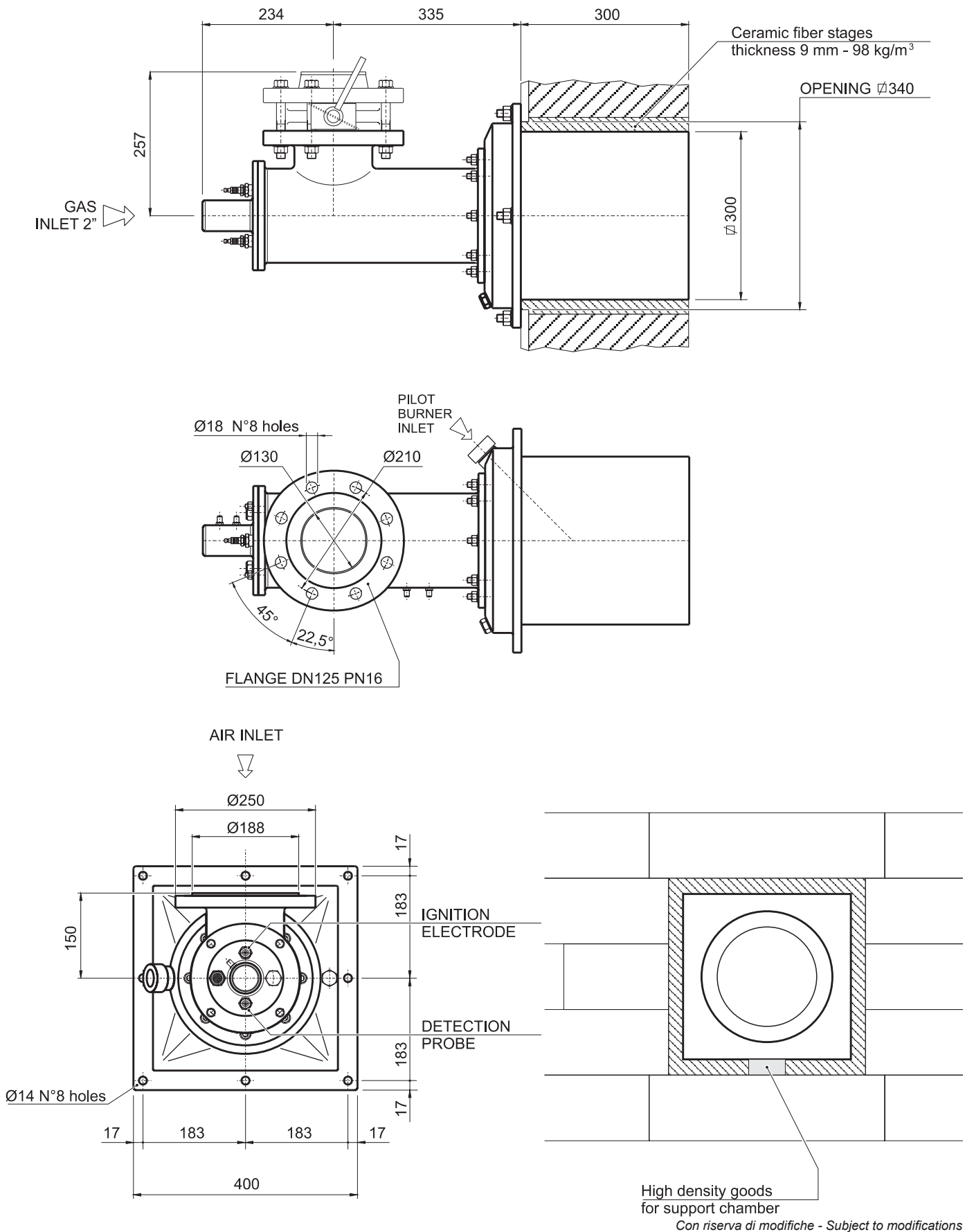
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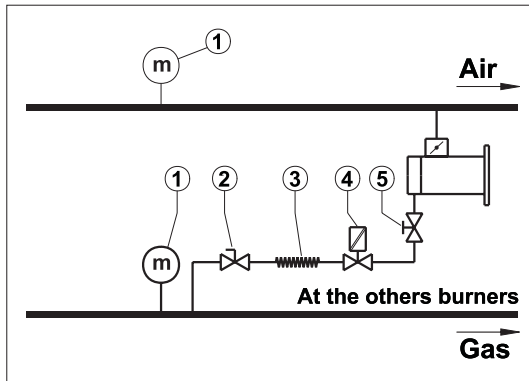
The above mentioned characteristics are based on test we believe reliable. They are intended as a source of information but are no warranty.

Con riserva di modifiche - Subject to modifications

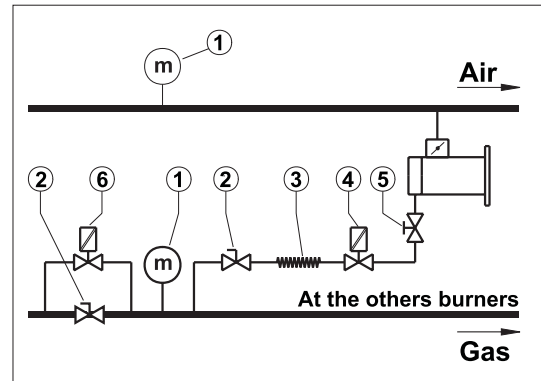
BURNER mod.: BPN 100 GV S/...

INSTALLATION EXAMPLE ON KILN

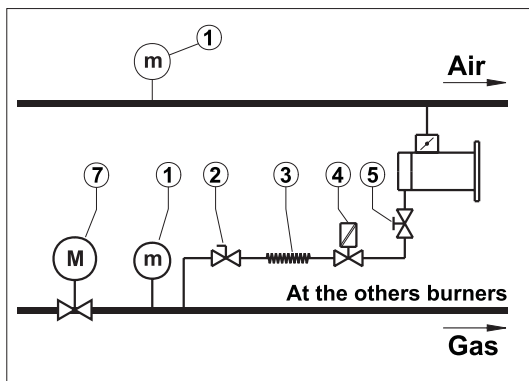




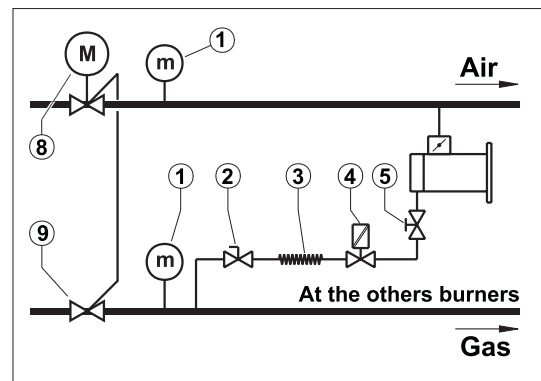
a) On/Off adjusting.



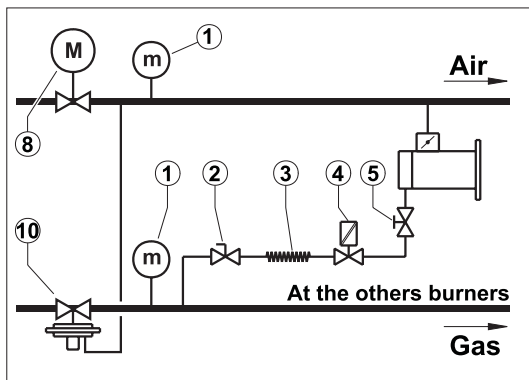
b) High/Low with fix air adjusting.



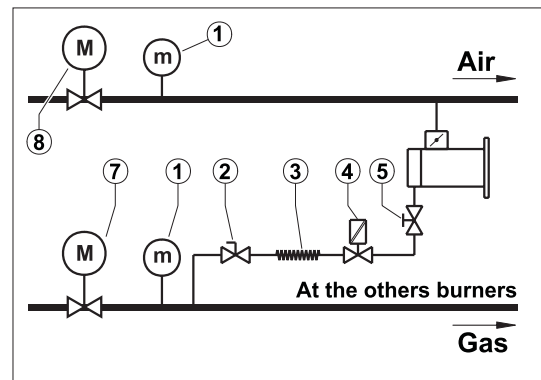
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



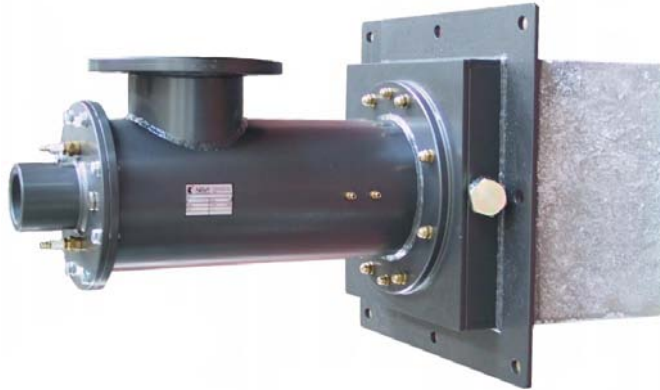
f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 150 GV S/...



Generalità

Il bruciatore di gas “BP N 150 GV S/...” é un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semiautomatico, ed é previsto di accensione e rilevazione tramite elettrodo.

E' un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima é di 1.750 kW (1.500 Mcal/h) mentre la potenzialità minima può arrivare fino a 88 kW (75 Mcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 20:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 20:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 150 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 1.750 kW (1.500 Mcal/h) and min. thermal power is 88 kW (75 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

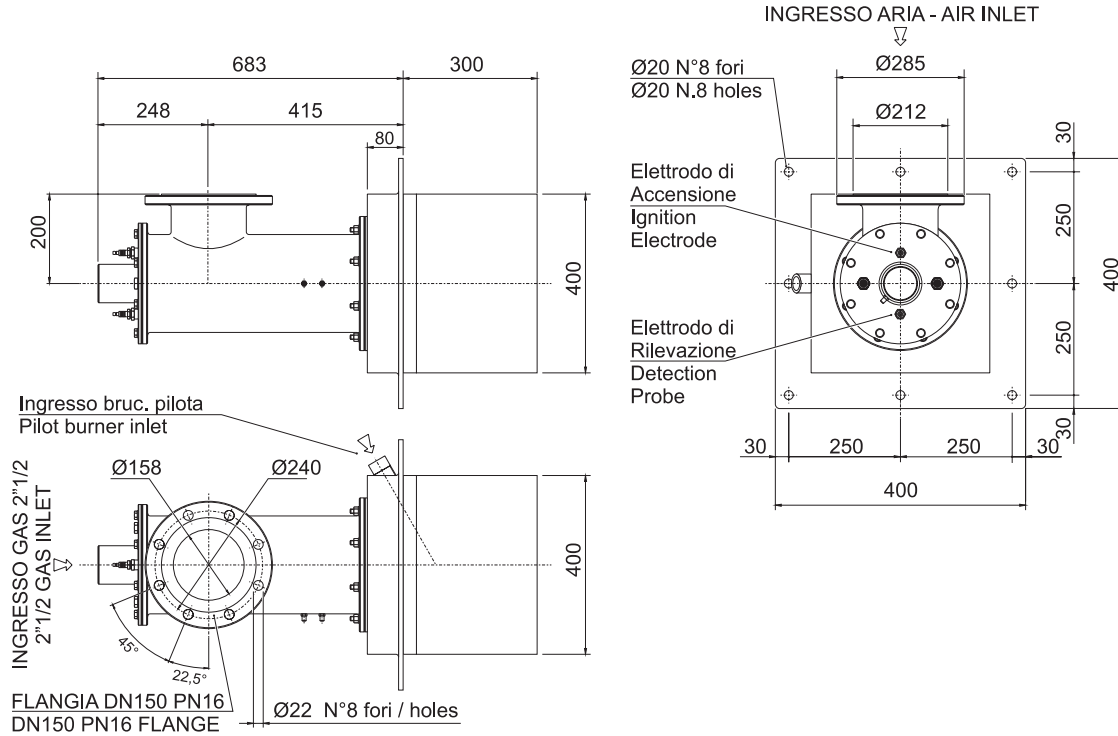
- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contropressione.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 150 GV S/0 BP N 150 GV S/60	
Potenzialità Min. - Output Min.	88 kW (75 Mcal/h)	
Potenzialità Max. - Output Max.	1.750 kW (1.500 Mcal/h)	
Combustibile - Fuel	CH ₄ / G.P.L. - CH ₄ / LPG	
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting	
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø250 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 875 kW (750 Mcal/h)	
Eccesso gas Max. - Max. excess of gas	35% a/at 1.750 kW (1.500 Mcal/h)	
* Diametro fiamma - Flame diameter	400 mm	
* Lunghezza fiamma - Flame length	1800 mm	
Pressione alim. gas - Gas supply pressure	45 mbar	
Pressione alim. aria - Air supply pressure	45 mbar	
Peso - Weight	255 kg (Combustion Chamber Included)	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

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BURNER mod.: BP N 150 GV S/...**General Informations**

The “BP N 150 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode. This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 1.750 kW (1.500.000 kcal/h) and min. thermal power is 88 kW (75.250 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 150 GV S/...**

BURNER MOD.	BP N 150 GV S/0.250 BP N 150 GV S/60.250	
MAXIMUM POWER	1.750 kW (1.500 Mcal/h)	
MINIMUM POWER (100% Excess of air)	88 kW (75 Mcal/h)	
BURNER COMB. CHAMBER MATERIAL	Concrete casting	
BURNER COMB. CHAMBER EXIT DIAM.	Ø250 mm	
MAXIMUM EXCESS OF AIR	100% at 875 kW (750 Mcal/h)	
MAXIMUM EXCESS OF GAS	35% at 1.750 kW (1.500 Mcal/h)	
STOICHIOMETRIC EXIT SPEED	50 m/s	
STOICHIOMETRIC FLAME DIAMETER	400 mm	
STOICHIOMETRIC FLAME LENGTH	1.800 mm	
GAS SUPPLY PRESSURE	45 mbar	
AIR SUPPLY PRESSURE	45 mbar	

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	255 kg (Combustion Chamber Included)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Back BodySTEEL Combustion Head.CAST IRON Burner combustion chamber . .CONCRETE CASTING

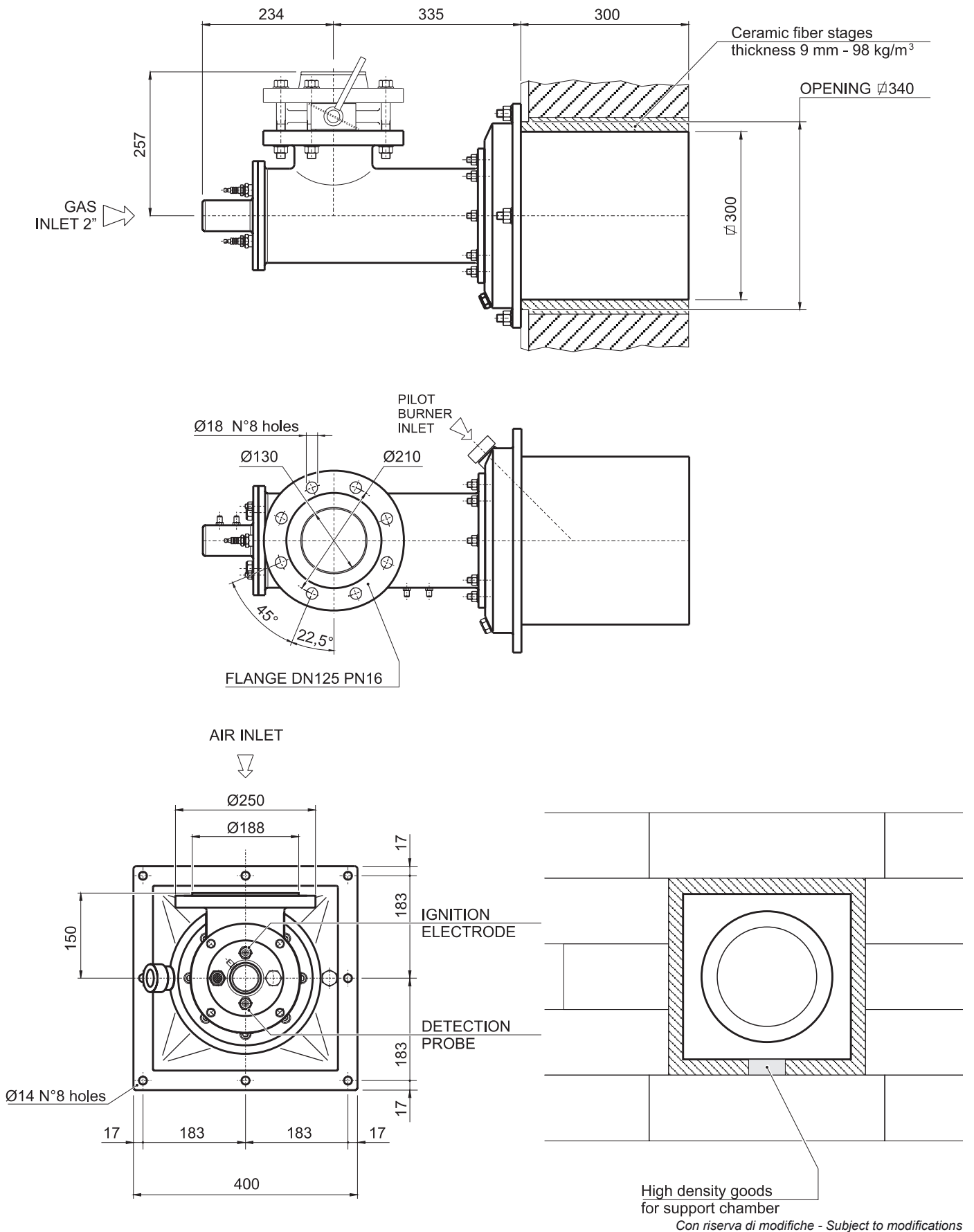
IMPORTANT:

The above mentioned characteristics are based on test we believe reliable. They are intended as a source of information but are no warranty.

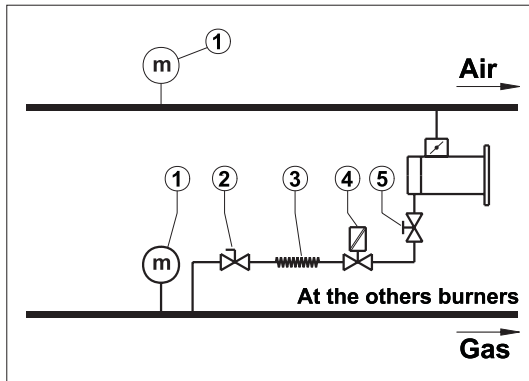
Con riserva di modifiche - Subject to modifications

BURNER mod.: BP N 150 GV S/...

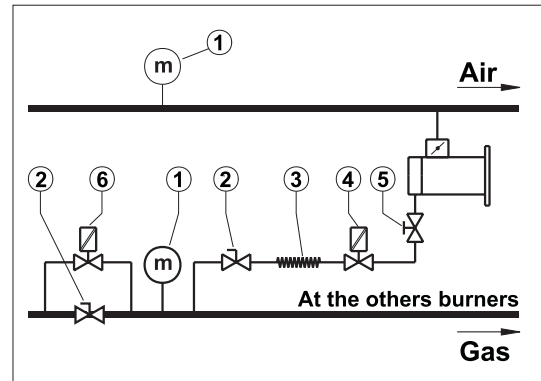
INSTALLATION EXAMPLE ON KILN



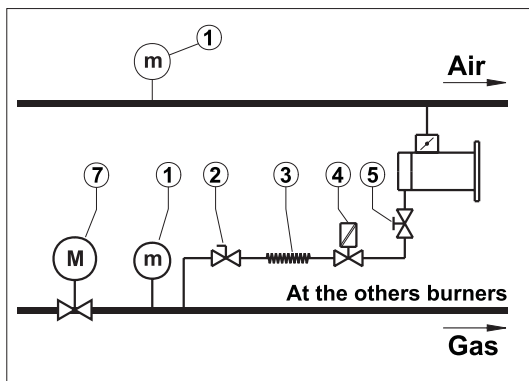
Con riserva di modifiche - Subject to modifications



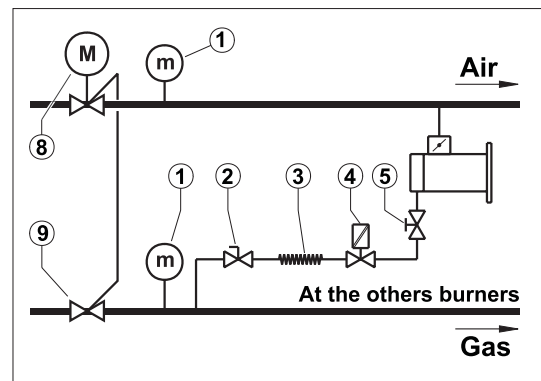
a) *On/Off adjusting.*



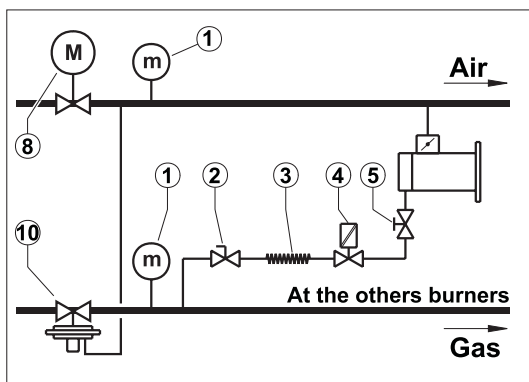
b) *High/Low with fix air adjusting.*



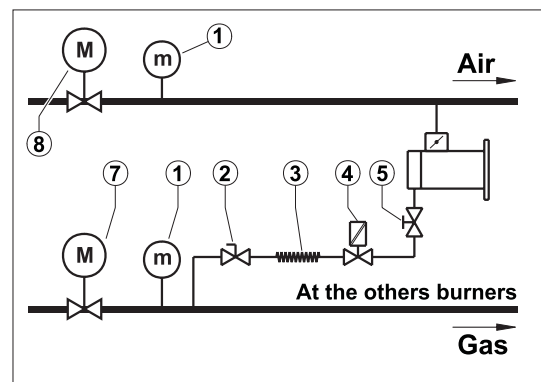
c) *Modulant with fix air adjusting.*



d) *Modulant adjusting by combined air/gas valves.*



e) *Modulant adjusting by motorized gas ratio adjusting valve.*



f) *Ratio adjusting controlled by motorized valve on air and gas.*

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 200 GV S/...



Generalità

Il bruciatore di gas “BP N 200 GV S/...” è un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semi-automatico, ed è previsto di accensione e rilevazione tramite elettrodo.

È un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variabile da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima è di 2.325 kW (2.000 Mcal/h) mentre la potenzialità minima può arrivare fino a 116 kW (100 Mcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 20:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 20:1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici, Spalmatrici

General Informations

The “BP N 200 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber ranging from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 2.325 kW (2.000 Mcal/h) and min. thermal power is 116 kW (100 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

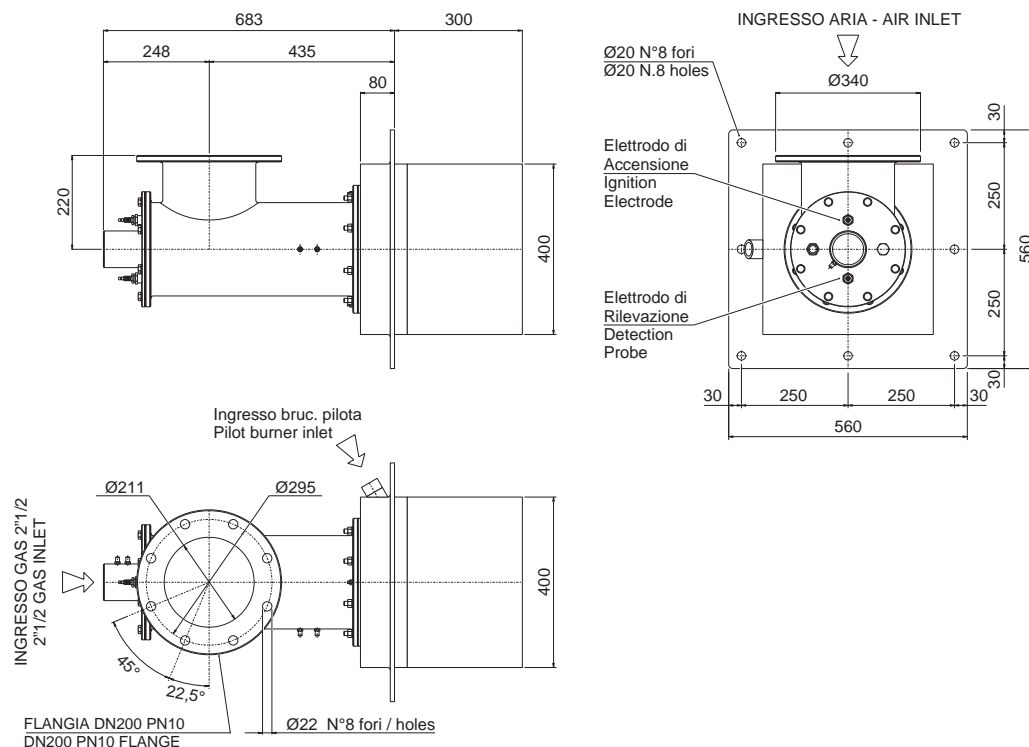
- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.
- *Food: Cereal Dryers, Roasters.*
- *Drying Tobacco etc.*
- *And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.*

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 200 GV S/0 BP N 200 GV S/60	
Potenzialità Min. - Output Min.	116 kW (100 Mcal/h)	
Potenzialità Max. - Output Max.	2.325 kW (2.000 Mcal/h)	
Combustibile - Fuel	CH ₄ / G.P.L. - CH ₄ / LPG	
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting	
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø235 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 1.163 kW (1.000 Mcal/h)	
Eccesso gas Max. - Max. excess of gas	35% a/at 2.325 kW (2.000 Mcal/h)	
* Diametro fiamma - Flame diameter	300 mm	
* Lunghezza fiamma - Flame length	1800 mm	
Pressione alim. gas - Gas supply pressure	50 mbar	
Pressione alim. aria - Air supply pressure	50 mbar	
Peso - Weight	270 kg (Combustion Chamber Included)	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

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BURNER mod.: BP N 200 GV S/...**General Informations**

The “BP N 200 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “*high/medium speed gas burner*”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner combustion chamber.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 2.325 kW (2.000 Mcal/h) and min. thermal power is 116 kW (100 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 200 GV S/...**

BURNER MOD.	<i>BP N 200 GV S/0...</i> <i>BP N 200 GV S/60...</i>	
MAXIMUM POWER	116 kW (100 Mcal/h)	
MINIMUM POWER (100% Excess of air)	2'325 kW (2'000 Mcal/h)	
BURNER COMB. CHAMBER MATERIAL	Concrete Casting	
BURNER COMB. CHAMBER EXIT DIAM.	Ø 235	
MAXIMUM EXCESS OF AIR	100% at 1'163 kW (1'000 Mcal/h)	
MAXIMUM EXCESS OF GAS	25% at 2'325 kW (2'000 Mcal/h)	
STOICHIOMETRIC EXIT SPEED	55 m/s	
STOICHIOMETRIC FLAME DIAMETER	300 mm	
STOICHIOMETRIC FLAME LENGTH	1.800 mm	
GAS SUPPLY PRESSURE	50 mbar	
AIR SUPPLY PRESSURE	50 mbar	

*The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.*

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization Electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No
BURNER WEIGHT	270 kg (Combustion Chamber Included)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Back BodySTEEL Combustion Head.CAST IRON Burner Combustion Chamber . CONCRETE CASTING

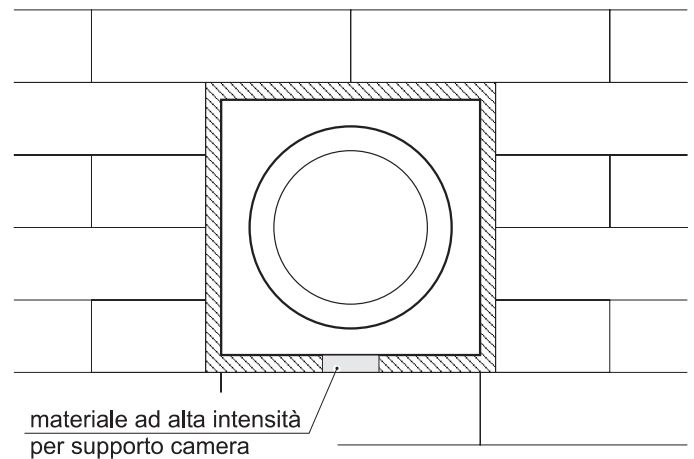
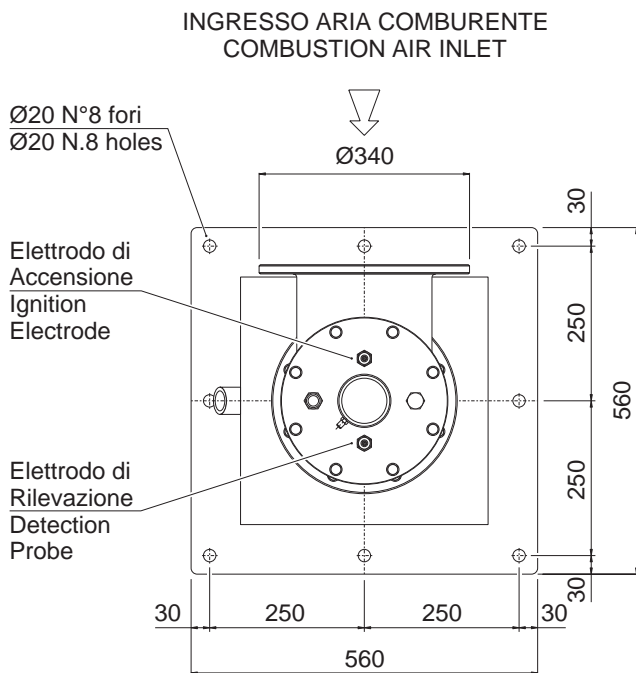
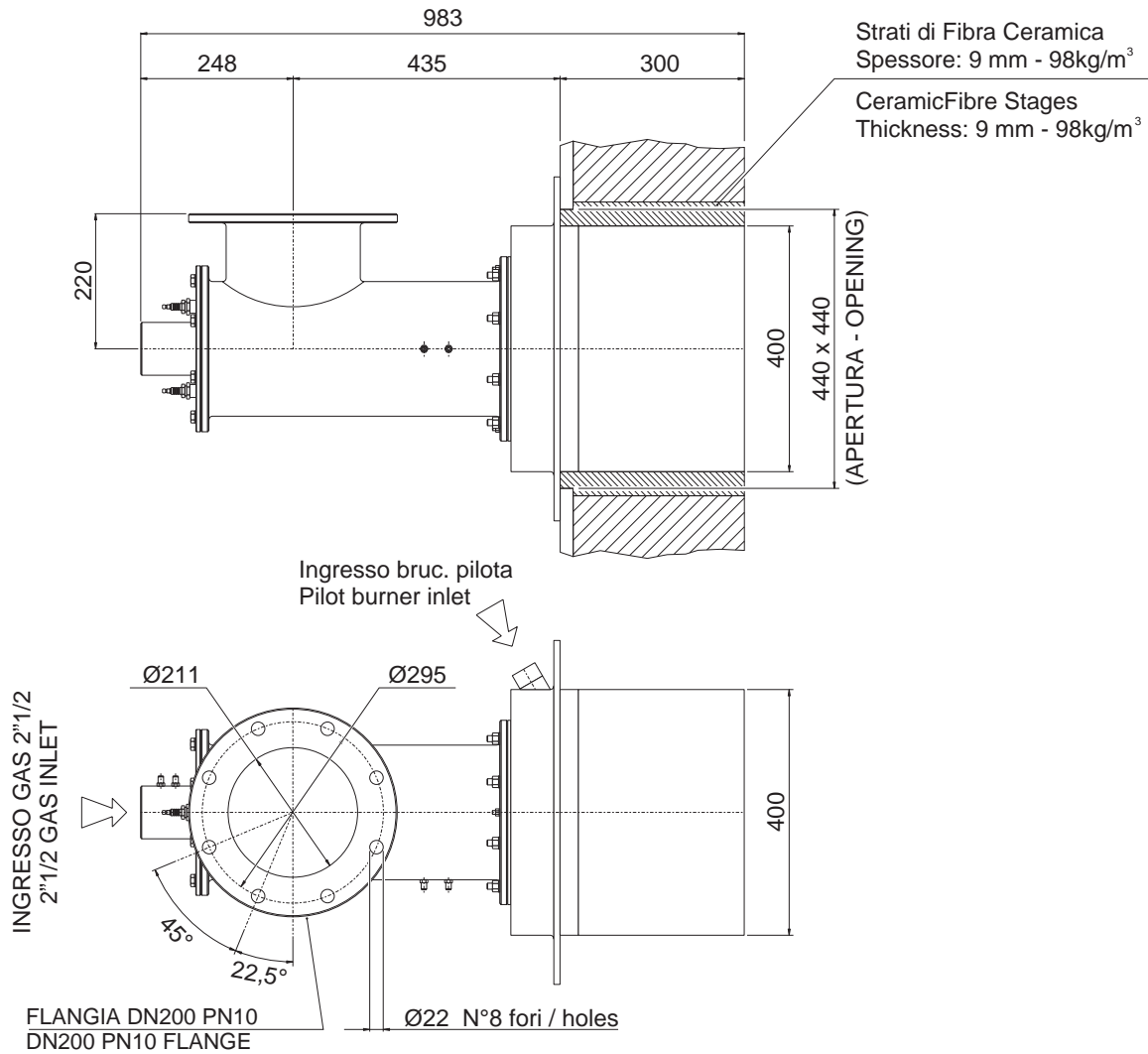
IMPORTANT:

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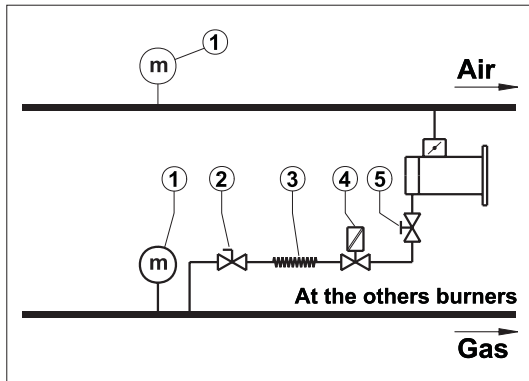
Con riserva di modifiche - Subject to modifications

BURNER mod.: BP N 200 GV S/...

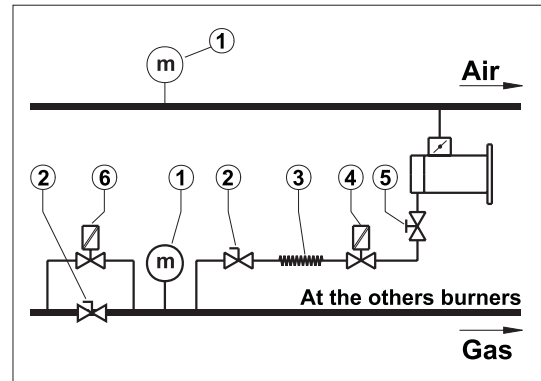
INSTALLATION EXAMPLE ON KILN (mm)



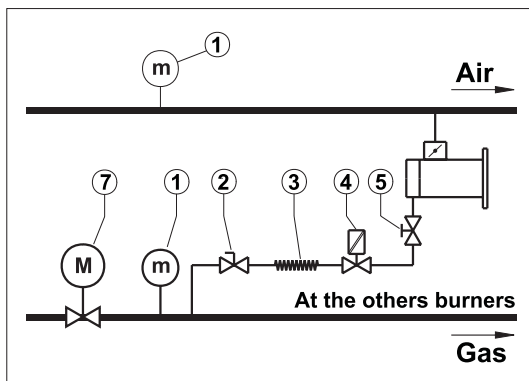
Con riserva di modifiche - Subject to modifications



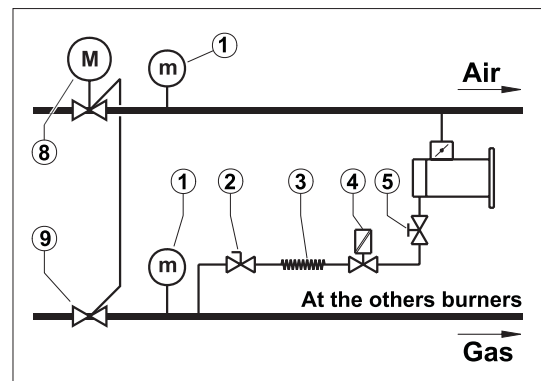
a) On/Off adjusting.



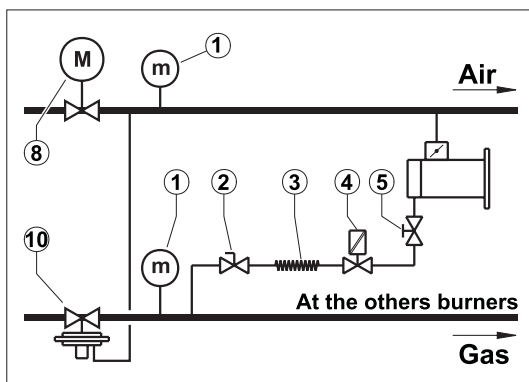
b) High/Low with fix air adjusting.



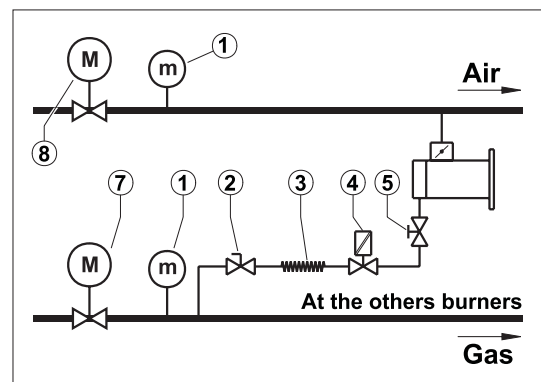
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications

BP N 300 GV S/...



Generalità

Il bruciatore di gas “BP N 300 GV S/...” é un bruciatore ad aria soffiata funzionante con gas naturale, G.P.L., manufatti e gas a basso potere calorico (a richiesta).

Il funzionamento di questo bruciatore può essere automatico o semiautomatico, ed é previsto di accensione e rilevazione tramite elettrodo.

E' un bruciatore propriamente classificato “bruciatore di gas ad alta/media velocità”, con velocità dei gas combusti in uscita dalla camera di combustione variante da pochi m/s fino a 100 m/s o velocità superiori in funzione della sezione di uscita del cono bruciatore.

La temperatura dell'aria comburente prevista su questo bruciatore può variare da temperatura ambiente fino a 100 °C.

La potenzialità termica massima é di 3.500 kW (3.000 Mcal/h) mentre la potenzialità minima può arrivare fino a 175 kW (150 Mcal/h).

Essendo questo bruciatore molto flessibile, può essere regolato con larga escursione di portata fino ad un rapporto di 20:1.

Caratteristiche

- Accensione elettrica diretta con rilevazione a ionizzazione.
- Testa di combustione policombustibile per Metano e G.P.L.
- Rapporto max.-min. 20 :1.
- Disponibile in versione completa, con rampa gas in accordo a EN 746-2 (o altre norme se richiesto), con orientamento destro o sinistro.
- Facile da installare, avviare, usare.

Settori di utilizzo

- Tutti i tipi di forni, sia che venga richiesta una combustione ossidante, stechiometrica o riducente.
- Ceramico, Laterizio, Refrattario:
 - Forni a rulli, Forni a Tunnel, Forni intermittenti, Forni Fusori.
 - Essiccatoi continui ed intermittenti.
- Siderurgico.
- Trattamento Superfici.
- Vetro: Forni di tempra.
- Stampa Grafica e Imballaggio: Generatori d'aria calda per Macchine da stampa Rotocalco e Flessografiche, Accoppiatrici,

General Informations

The “BP N 300 GV S/...” gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a “high/medium speed gas burner”, with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 3.500 kW (3.000 Mcal/h) and min. thermal power is 175 kW (150 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

Features

- Direct spark ignition, ionization flame detection electrode.
- Multifuel combustion head for Natural gas and LPG.
- Turn down ratio 20 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required), on right or left hand.
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgic Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.

Spalmatrici per Adesivi.

- Alimentare: Essiccatoi per Cereali, Tostatrici.
- Essiccazione Tabacco
- Inoltre tutte quelle applicazioni dove é richiesto un bruciatore di gas con ampio campo di regolazione a funzionamento automatico, con possibilità di essere utilizzato in forte depressione o forte contro-pressione.

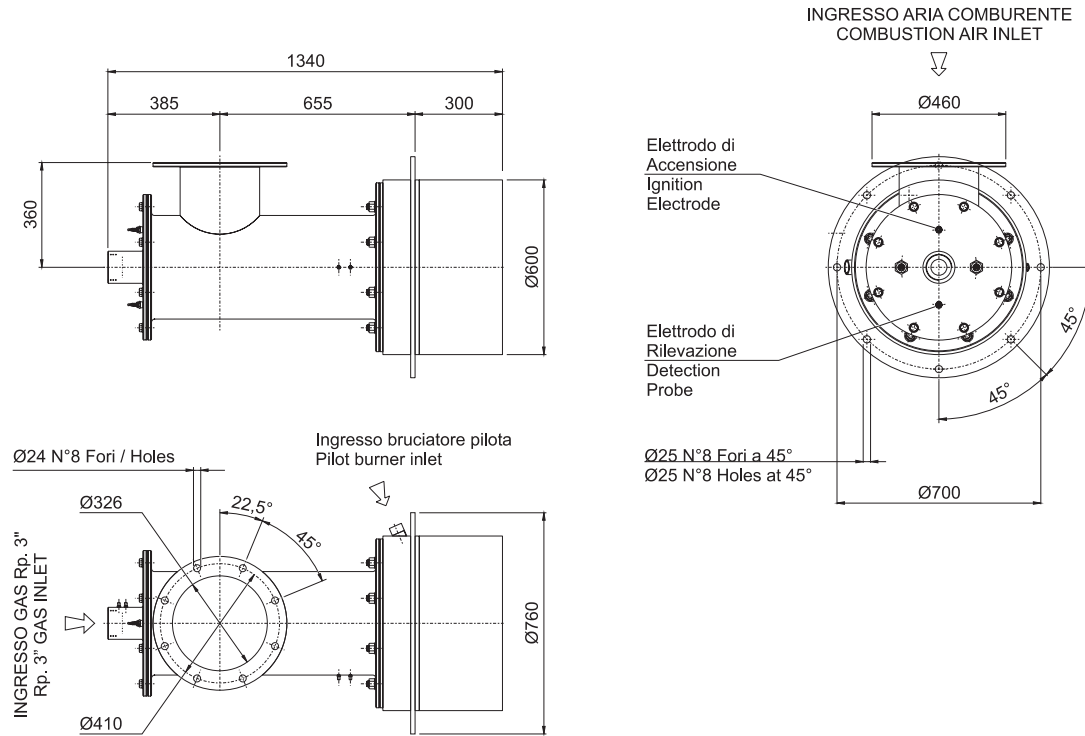
• Food: Cereal Dryers, Roasters.

• Drying Tobacco etc.

• And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Dimensioni d'ingombro (mm)

Overall dimensions (mm)



Dati Tecnici

Technical data

Modello - Model	BP N 300 GV S/0.400 BP N 300 GV S/60.400	
Potenzialità Min. - Output Min.	175 kW (150 Mcal/h)	
Potenzialità Max. - Output Max.	3.500 kW (3.000 Mcal/h)	
Combustibile - Fuel	CH ₄ / G.P.L. - CH ₄ / LPG	
Mat. Camera Comb. - Combustion Chamber Mat.	Getto di calcestruzzo - Concrete Casting	
Diametro Uscita Cam. - Chamber Outlet Diameter	Ø400 mm	
Eccesso aria Max. - Max. excess of air	100% a/at 1.750 kW (1.500 Mcal/h)	
Eccesso gas Max. - Max. excess of gas	35% a/at 3.500 kW (3.000 Mcal/h)	
* Diametro fiamma - Flame diameter	500 mm	
* Lunghezza fiamma - Flame length	2.500 mm	
Pressione alim. gas - Gas supply pressure	45 mbar	
Pressione alim. aria - Air supply pressure	45 mbar	
Peso - Weight	350 kg (Combustion Chamber Included)	

Le caratteristiche sopra descritte sono nelle condizioni di massima potenzialità. Le pressioni riportate sono indicative, quelle del gas sono riferite al **Metano** e al **GPL**.
The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.

* Condizione di stechiometrico - Stoichiometric conditions

Le caratteristiche tecniche e le misure d'ingombro non sono impegnative.
Performance data and dimensions are guidelines only.

Con riserva di modifiche - Subject to modifications

RIELLO

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BURNER mod.: BP N 300 GV S/...**General Informations**

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Combustion air temperature may range from room temperature to 100 °C.

Max. thermal power is 3.500 kW (3.000 Mcal/h) and min. thermal power is 175 kW (150 Mcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 20:1 ratio.

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- Food: Cereal Dryers, Roasters.
- Drying Tobacco etc.
- And furthermore, for any application which requires a wide regulation automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**BURNER mod.: BP N 300 GV S/...**

BURNER MOD.	<i>BP N 300 GV S/0.400</i> <i>BP N 300 GV S/60.400</i>	
MAXIMUM POWER	3.500 kW (3.000 Mcal/h)	
MINIMUM POWER (100% Excess of air)	175 kW (150 Mcal/h)	
BURNER COMB. CHAMBER MATERIAL	Concrete Casting	
BURNER COMB. CHAMBER EXIT DIAM.	Ø400 mm	
MAXIMUM EXCESS OF AIR	100% a 1.750 kW (1.500 Mcal/h)	
MAXIMUM EXCESS OF GAS	35% a 3.500 kW (3.000 Mcal/h)	
STOICHIOMETRIC EXIT SPEED	40 m/s	
STOICHIOMETRIC FLAME DIAMETER	500 mm	
STOICHIOMETRIC FLAME LENGTH	2.500 mm	
GAS SUPPLY PRESSURE	45 mbar	
AIR SUPPLY PRESSURE	45 mbar	

The above mentioned performance data are described at their maximum power. Pressure showed are guideline only. Gas pressures are referred to **Methane** and **LPG**.

BURNER IGNITION	Recommended at low power
FLAME IGNITION	By ignition electrode with discharge 9.000 VAC 25 mA
FLAME MONITORING	By ionization electrode or UV cell
BURNER OPERATION	On / Off ; High / Low Flame ; Modulating
FUEL	NATURAL GAS(Data Sheet No.:) PROPANE / BUTANE(Data Sheet No.:) LEAN GAS(Contact NBP)
COMBUSTION AIR	CONDITIONSFiltered and Clean AirRoom Temperature= 20 ÷ 25 °CMax. Temperature= 100 °C
WORKING CHAMBER MAX. TEMP.	1.250 ÷ 1.450 °C
BURNER POSITION	Horizontal / Vertical
BURNER INSTALLATION	See Data Sheet No.
BURNER WEIGHT	350 kg (Combustion Chamber Included)
CONSTRUCTION MATERIAL	Burner HousingSTEEL Back BodySTEEL Combustion Head.CAST IRON Burner Combustion Chamber .CONCRETE CASTING

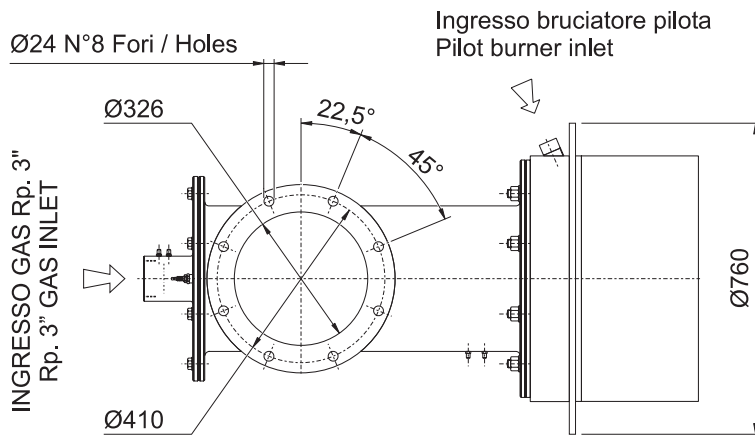
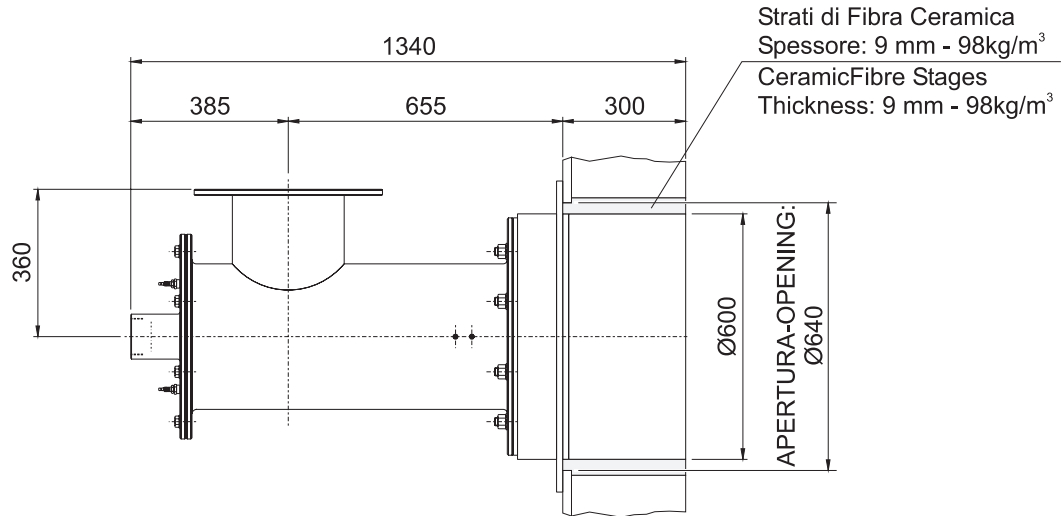
IMPORTANT:

The above mentioned characteristics are based on test we believe reliable. They are intended as a source of information but are no warranty.

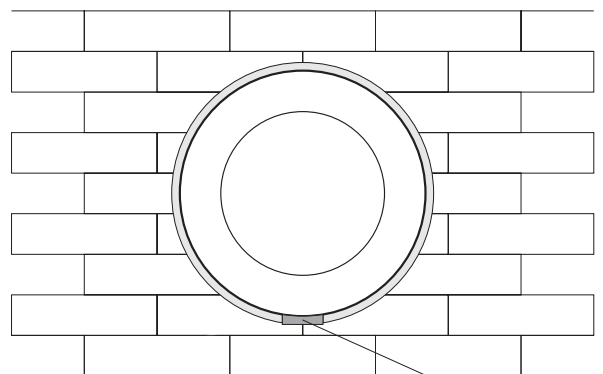
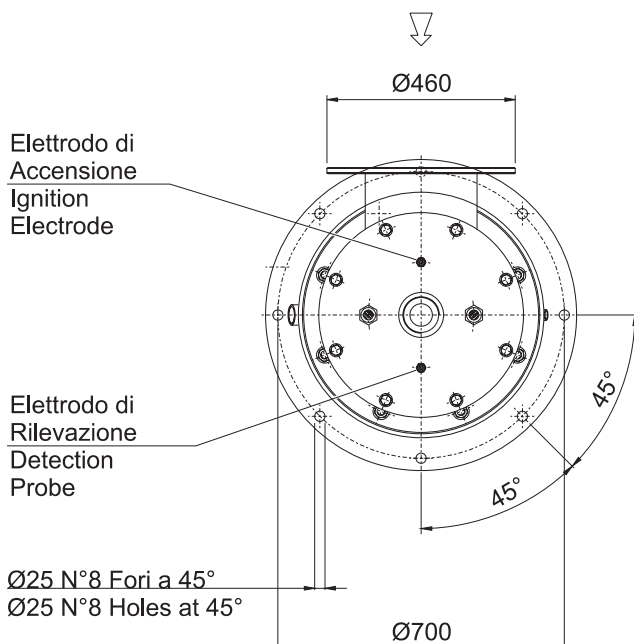
Con riserva di modifiche - Subject to modifications

BURNER mod.: BP N 300 GV S/...

(mm)

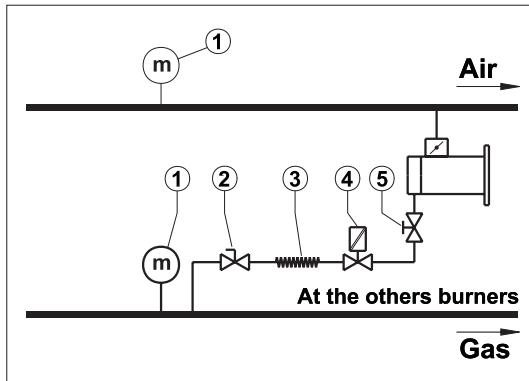


INGRESSO ARIA COMBURENTE
COMBUSTION AIR INLET

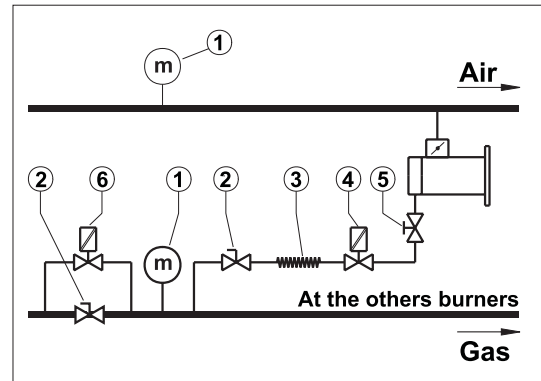


Materiale ad alta densità per supporto camera
High density goods for support chamber

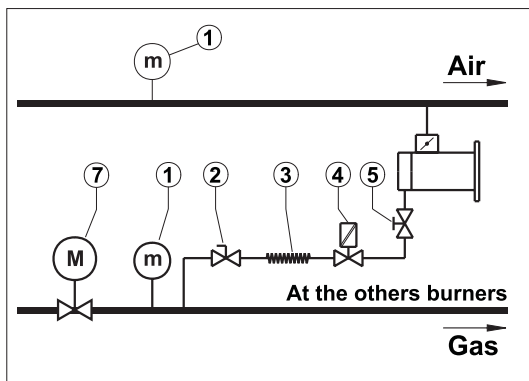
Con riserva di modifiche - Subject to modifications



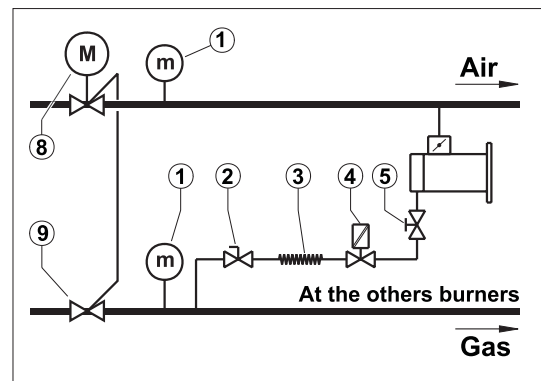
a) On/Off adjusting.



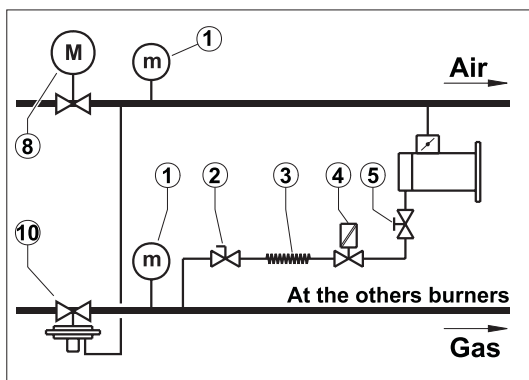
b) High/Low with fix air adjusting.



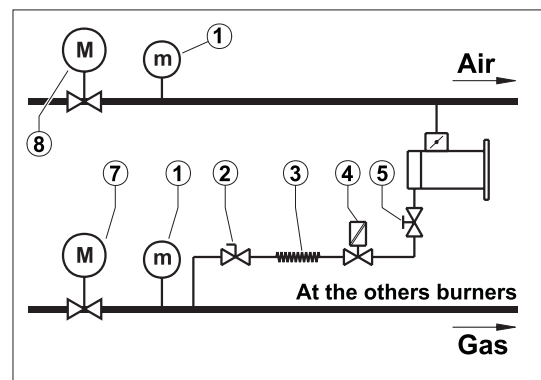
c) Modulant with fix air adjusting.



d) Modulant adjusting by combined air/gas valves.



e) Modulant adjusting by motorized gas ratio adjusting valve.



f) Ratio adjusting controlled by motorized valve on air and gas.

- 1) Manometer
- 2) Manual interception cock
- 3) Vibration damping joint
- 4) Fuel interception solenoid valve
- 5) Gas adjusting manual valve

- 6) High/Low flame adjusting valve
- 7) Gas adjusting motorized valve
- 8) Air adjusting motorized valve
- 9) Gas adjusting valve
- 10) Ratio adjusting valve

Con riserva di modifiche - Subject to modifications